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CORP.

LTD.

The

Farnley

Catalogue

**Glazed Bricks,  
Porcelain Baths,  
Sinks, Lavatories,  
Retorts, Firebricks,  
and various other  
Glazed and Sanitary Goods.**

S 4 6



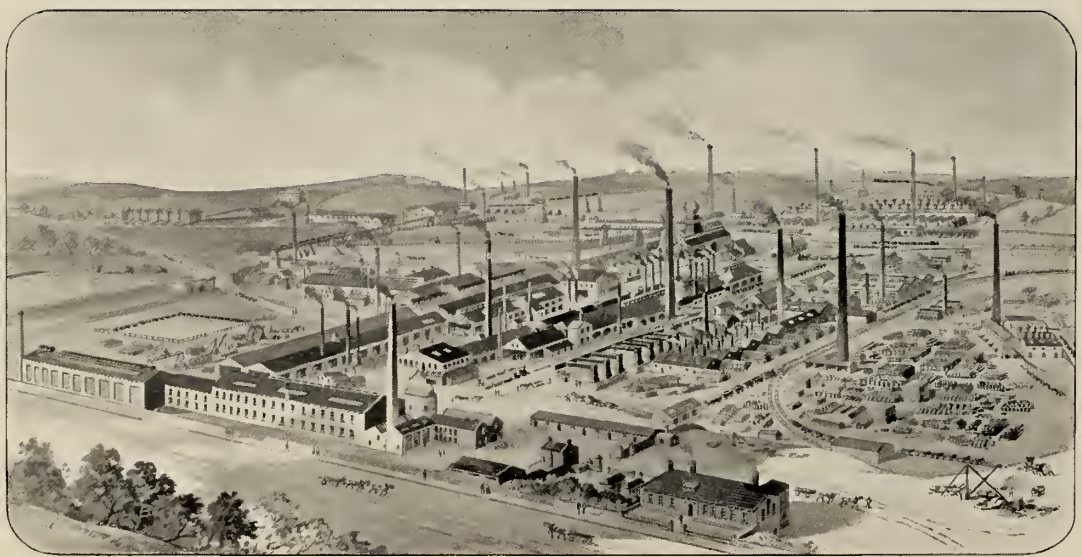
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The  
Farnley  
Catalogue  
of  
Glazed Bricks & Porcelain Baths,  
and various other  
Sanitary Goods,  
Fire-bricks,  
Retorts,  
&c.





CATALOGUE  
OF  
Glazed Bricks, Porcelain Baths  
AND OTHER  
Glazed & Sanitary Goods  
MADE AT LEEDS  
FROM  
FARNLEY FIRE-CLAY.



The Farnley Iron Company, Limited, Farnley, near Leeds.

LEEDS.—*City Office* : 10, Bank Street (with Telephone to the Works).

LONDON.—*Office and Show Room* : 77, Queen Victoria Street, E.C.

*Dépôt* : Worship St. Yard, Broad St. Station, L. and N. W. Railway.

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# Farnley.

**T**he Works of the Farnley Iron Company, Limited, are situated within the City of Leeds, Yorkshire, and were established in 1844 for working the minerals—Coal, Iron and Fire-clay—found in the estate of 2,000 acres. The Mines are in close proximity to the Works, so that the Fire-clay and Coal are brought directly to the workshops and kilns.

The Fire-clay manufacture is divided into the five distinct departments or factories, each of which has separate workshops, machinery and kilns. Glazed Bricks; Porcelain Baths and Glazed ware; Salt-glazed Bricks, Pipes and Ware; Gas Retorts; Fire-bricks and Boiler Seatings.

The machinery and appliances are of the most modern description.

The Works are lit with the electric light.

The Blast Furnaces and Forge in which the well-known Farnley “Best Yorkshire” Iron has been made for more than fifty years form a quite distinct department.

The Company owns some miles of railway in and about the Works, and with their own locomotives are able to take the finished goods from the kilns and packing sheds without cartage or other intermediate carriage. Six of the principal railways in the kingdom have stations in Leeds—the London and North Western (who have a branch line to join the Farnley sidings), the Midland, Great Northern, Lancashire and Yorkshire, North Eastern, and the Great Eastern. The Aire and Calder Navigation affords water communication eastward by the river Humber to Goole, Hull and London; and the Leeds and Liverpool Canal westward.

The Farnley Company has therefore every facility for delivering goods inland or for export. The London Show-rooms are centrally situated in the City, as is also the Depôt at the L. and N. W. Railway Station, Worship Street, E.C.



Getting Fire Clay from the Mine.

W. H. H. H.



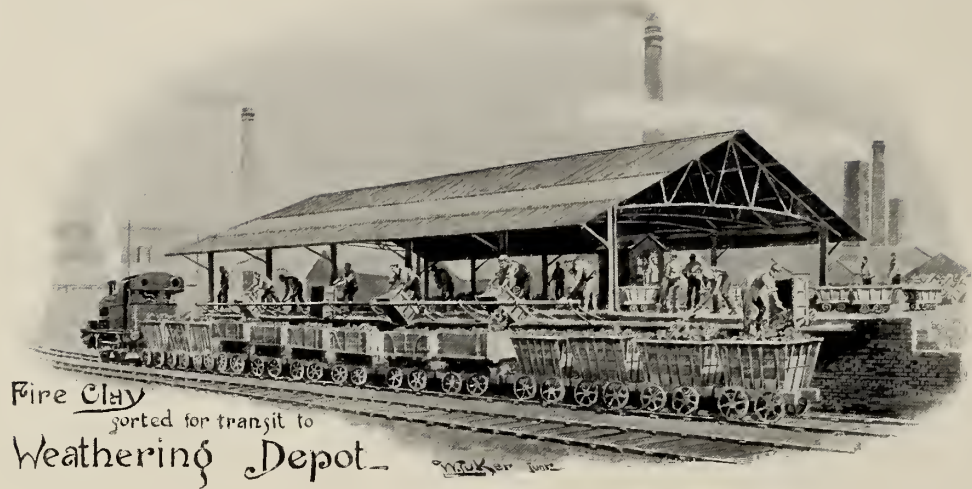
CROSS VIEW OF THE FARNLEY WORKS SHOWING MINERAL STRATA.

## FARNLEY FIRE-CLAY.

THE great value of the Farnley "Better-bed" Fire-clay was first recognised about the year 1840, and since that time it has been used in growing quantities. The City of Leeds, in which the Farnley Mines and Works are situated is near the northern boundary of the great mineral field that extends for about 100 miles southward to Derby and Nottingham. The illustration at the head of this page shews a cross section of the valley in which the Farnley Works are situated, and shews the coal and clay. As the upper seam known as the "black-bed" coal crops out at the same level on both hill sides, it appears evident that the valley has been abraded or lowered by some scouring action since the period of coal formation. What is known as the "better-bed" coal and fire-clay lie together about 100 feet below the black-bed coal, but are close to the surface at the site of the Farnley Works. The fire-clay near the surface is however not sufficiently dense, and that used in manufacture is taken from the neighbouring hills, where both coal and clay become harder, and more valuable as the cover or weight above them increases.

Access to the mines is obtained by galleries or horizontal roads, and the minerals are brought out into the middle of the works in convenient contiguity to the grinding machinery and kilns. The fire-clay is almost entirely composed of Silica and Alumina without the large proportion of deleterious ingredients which render fusible the ordinary plastic clay used for common building bricks, and so will endure the intense heat necessary in the burning of refractory fire-bricks, and in the melting of the hard glazes applied to bricks and porcelain baths. The resistance offered by this clay to corrosive and erosive action at high temperatures, and the smallness of its expansion and contraction, render it particularly serviceable in many cases where the refractoriness above described would not alone suffice. The clay, as mined, is as hard as rock, and can only be dealt with after it has been weathered in the open air. It is then ground finely by powerful machinery, and is available for the various manufactures enumerated in this catalogue.





Fire Clay  
sorted for transit to  
Weathering Depot.

W. H. H. H. H.



# Farnley.

## Glazed Bricks.



BRICKS OUT OF KILN.

VITRIFIED Bricks and Tiles have been made in all ages, but the modern use of Glazed Bricks in Great Britain commenced only about fifty years ago, to satisfy the growing need for a light reflective surface, and for sanitary reasons. In the narrow streets, alleys, and courtyards of London and other towns it is often of the utmost importance to utilize the available light to the utmost, and indeed the claims for compensation from the

owners of contiguous property, whose ancient lights are invaded, may be generally met or restricted by giving an enamelled White surface to the structure complained of. The same need for light arises in such places as basements and cellars, railway subways, passages and arches, pure White being the best in all these cases. In enclosed spaces illuminated by gas or electricity the light is more than doubled if the walls have a glazed White surface, instead of a more sombre and absorbing material. For situations where the maximum of light is not required, a softer and less glaring effect is afforded by Bricks of Ivory-white, while Buff or Cream colour gives a still warmer tone, without losing the light effect.

Glazed Bricks by their vitrified enamelled surface do not absorb dirt, and if washed occasionally can be kept permanently pure and clean. For these reasons Glazed bricks are available wherever Sanitary precautions are necessary, in markets, shops and larders where articles of food are kept, as well also as in abattoirs, hospitals and lavatories, where obnoxious germs may be deposited. They are effective and clean for lining swimming baths and bath rooms. The use of glazed bricks for these purposes has grown rapidly in Great Britain, and in the United States also, but as the Bricks are heavy for transport the use abroad has been mostly limited to places on or near the seaboard accessible with little or no land carriage.

As described on page 7 the Farnley fire-clay is peculiarly suited as a material for glazed bricks, and while it allows the production of an enamelled surface impervious to the action of weather or noxious gases it at the same time gives a hard building brick with a high resistance to crushing strain. It is the combination of these two qualities which

renders the Bricks preferable in most cases to tiles which, as a mere facing or veneer, are not so strong structurally. Continual attempts have been made to rival glazed bricks of the Farnley kind by using soft glazes which, as requiring only a moderate heat in the kiln, can be cheaply made from inferior clays. Such soft glazes, though they may present a smooth enamelled surface for a short time, eventually deteriorate and become unsightly.

Unless otherwise specified the Bricks are made about 9-in. long by  $4\frac{1}{2}$ -in. by  $2\frac{7}{8}$ -in., so that when built into place they form courses 3-in. thick. Bricks of these usual dimensions weigh about  $3\frac{1}{4}$  tons per thousand. Thicker bricks are made if desired at an increased price, but in order to avoid delay it is best to accept usual dimensions. Special sizes involve extra expense in regard to the second quality or slightly defective Bricks, of which some are always found in the kiln, and which are almost unsaleable if of unusual dimensions. Farnley Bricks are made in all the usual forms : Stretchers, Headers, Quoins, &c.; also in the great variety of moulded and shaped Bricks shewn in the following pages and in the price list, where full particulars are given regarding weight and packing for transport.

Coloured Glazed Bricks, while they give the sanitary advantages of a smooth non-absorbent surface as already described for white glazed bricks, afford also full opportunities for decoration. The permanent nature of the material and the facility with which it can be kept clean render it particularly useful in clubs, hotels, asylums and other places where the periodical closing of rooms for renovation, which is necessary when ordinary methods and materials of decoration is employed, is avoided.

The accompanying illustrations shew a variety of the colours made at Farnley, but it is impossible to indicate in a catalogue the exact tints produced and the real appearance of the glazed surface. The examples of design given are merely to indicate the kind of arrangement or treatment frequently adopted with this material, both for exterior and interior work, and the bricks for any combination of the various colours can be supplied. All the moulded and shaped bricks shewn in the following pages can be supplied in any of the colours, and the Farnley Company will be glad to assist by setting out full size arched or other curved designs when bricks of special shapes are necessary.

## SECOND QUALITY GLAZED BRICKS.

**A**LL the Farnley Glazed Bricks are prepared and made as and for the best, but in the process of firing in the kiln some of them are slightly damaged, and are sold at a reduced price. Such slightly defective Bricks give the advantage of light colour and sanitary surface, and are sufficient in situations of secondary importance. For the protection of Architects, bricks sold as seconds are marked (S).





Fire Clay  
deposited  
for  
Weathering.



Packing glazed bricks by electric light.





Suggestions for the treatment  
of the Farnley Iron Company's  
glazed coloured Bricks.

The upper examples are  
intended for exteriors,  
the lower for interiors.

A window head  
in coloured Brick.

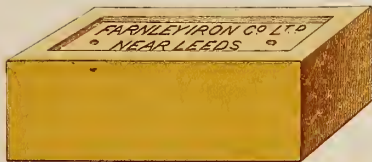




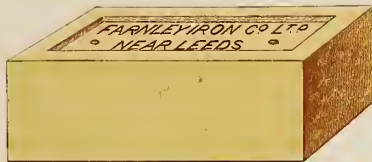
# Farnley

## Glazed Bricks.

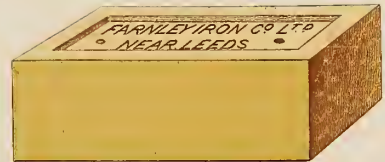
For further Particulars see Price List.



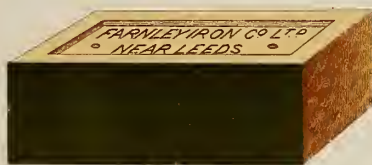
BUFF



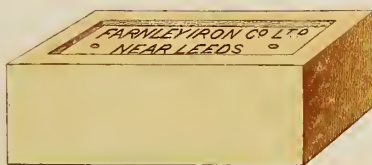
IVORY



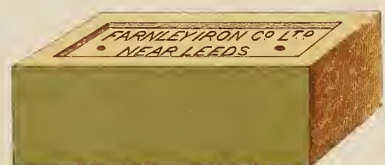
CREAM



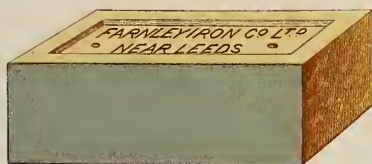
BRONZE GREEN



WHITE



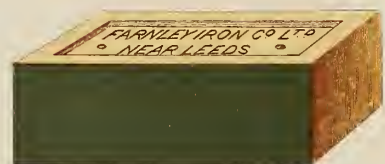
SAGE GREEN



BLUE



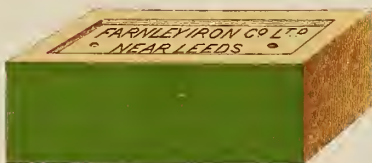
AMBER



BLUE GREY



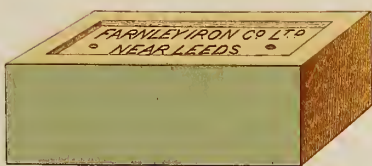
BROWN



APPLE



ROCKINGHAM



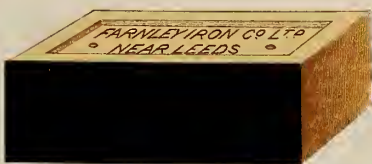
GREY



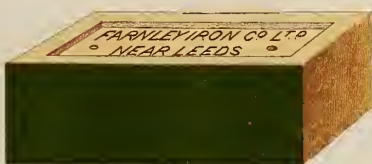
CHOCOLATE



RED



BLACK



DARK GREEN



MAZARINE BLUE

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






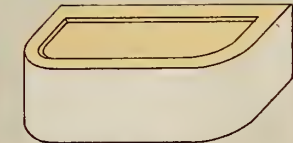









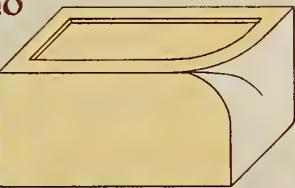



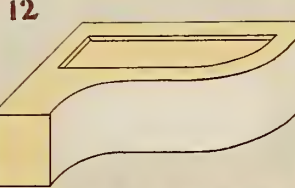







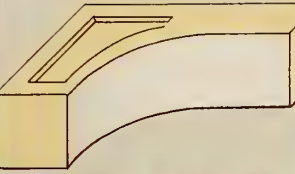





# Farnley

## Shaped Bricks.

For further Particulars see Price List.

<p>1</p>  <p>Bullnose 2 1/4" radius</p> 	<p>2</p>  <p>Stop for Bullnose 2 1/4" radius</p> 	<p>3</p>  <p>Round-end 2 1/4" radius</p> 	<p>4</p>  <p>Mitre for Bullnose 2 1/4" radius</p> 
<p>5</p>  <p>Double Bullnose 2 1/4" radius</p> 	<p>6</p>  <p>Stop for Bullnose 2 1/4" radius</p> 	<p>7</p>  <p>Double Bullnose Mitre 2 1/4" radius</p> 	<p>8</p>  <p>Round nose squint angle 45°</p> 
<p>9</p>  <p>Bullnose Arch springer 2 1/4" radius bevel angle 45°</p> 	<p>10</p>  <p>Header Mitre Block 2 1/4" radius 4 1/2" x 4 1/2" x 9"</p> 	<p>11</p>  <p>Internal angle 2 1/4" radius</p> 	<p>12</p>  <p>Internal and external 2 1/4" radii</p> 
<p>13</p>  <p>Bullnose 4 1/2" radius</p> 	<p>14</p>  <p>Double Bullnose 4 1/2" radius</p> 	<p>15</p>  <p>Stop for Bullnose 4 1/2" radius</p> 	<p>16</p>  <p>Internal angle 4 1/2" radius</p> 

9 1 2 3 4 5 6 7 8 9 10 11 12 inches

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




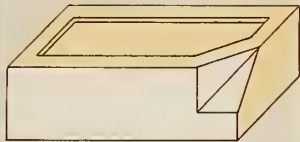

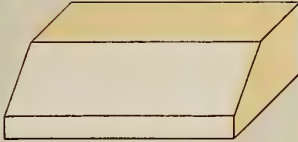



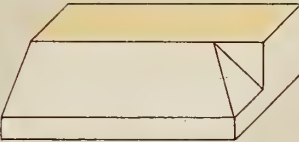



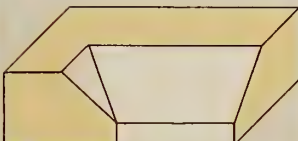

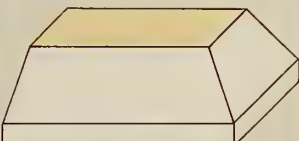

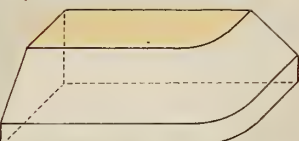

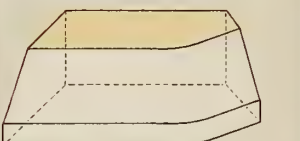


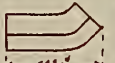
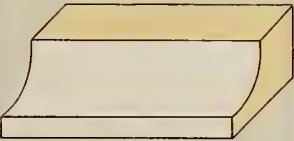



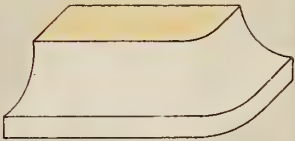





# Farnley

## Shaped Bricks.

For further Particulars see Price List.

<p>17</p>  <p>Splay</p> <p><math>2\frac{1}{4}"</math></p> 	<p>18</p>  <p>Double splay</p> <p><math>2\frac{1}{4}"</math></p> 	<p>19</p>  <p>Stop for splay</p> <p><math>2\frac{1}{4}"</math></p> 	<p>20</p>  <p>Mitre for splay</p> <p><math>2\frac{1}{4}"</math></p> 
<p>21</p>  <p>Plinth stretcher</p> 	<p>22</p>  <p>Plinth header</p> 	<p>23</p>  <p>Plinth stop end</p> 	<p>24</p>  <p>Plinth double stop</p> 
<p>25</p>  <p>Plinth return internal angle</p> 	<p>26</p>  <p>Plinth return external angle</p> 	<p>27</p>  <p>Plinth return external rounded angle: <math>2\frac{1}{4}"</math> rad.</p> 	<p>28</p>  <p>Plinth squint rounded angle <math>45^\circ</math></p> 
<p>29</p>  <p>Plinth squint rounded angle <math>45^\circ</math></p> 	<p>30</p>  <p>Hollow stretcher</p> 	<p>31</p>  <p>Hollow external angle</p> 	<p>32</p>  <p>Hollow external angle rounded: <math>2\frac{1}{4}"</math> rad.</p> 

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# Farnley

## Shaped Bricks.

For further Particulars see Price List.

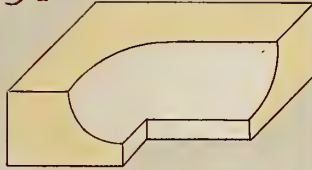
33



Hollow  
internal angle  
(9" x 4 1/2")



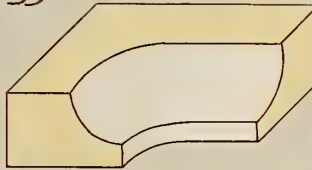
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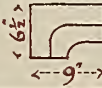
Hollow  
internal angle  
(9" x 6 1/2")



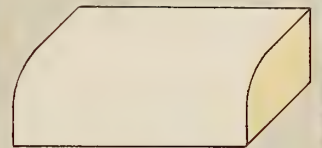
35



Hollow  
internal angle  
rounded



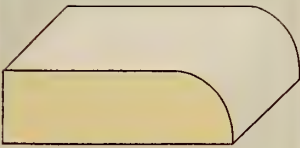
36



Flat Bullnose  
stretcher



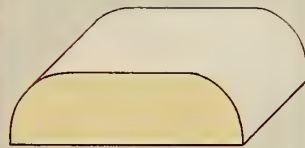
37



Flat Bullnose  
header



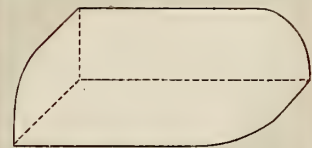
38



Flat Bullnose  
double  
header



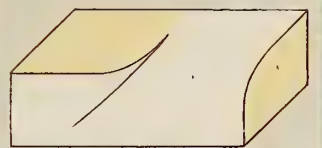
39



Flat Bullnose  
return end



40



Flat Bullnose  
stretcher  
mitre



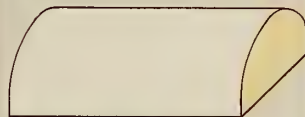
41



Flat Bullnose  
header  
mitre



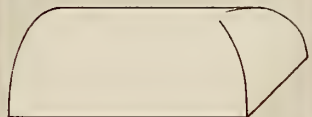
42



Coping  
9" x 4 1/2"  
2 1/4" radius



43



Coping  
stop end  
2 1/4" radius



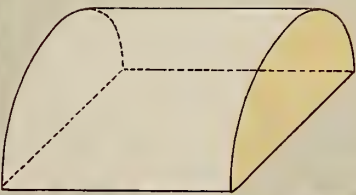
44



Coping  
return  
2 1/4" radius



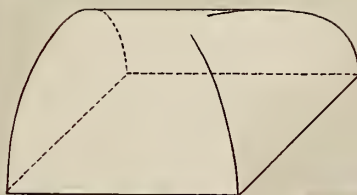
45



Coping  
9" x 9" x 4 1/2"  
4 1/2" radius



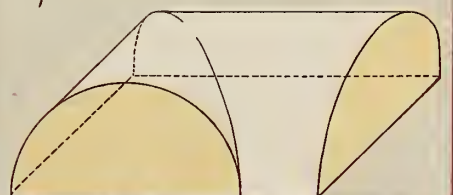
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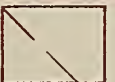
Coping  
9" x 9" x 4 1/2"  
stop end



47



Coping  
9" x 9" x 4 1/2"  
return



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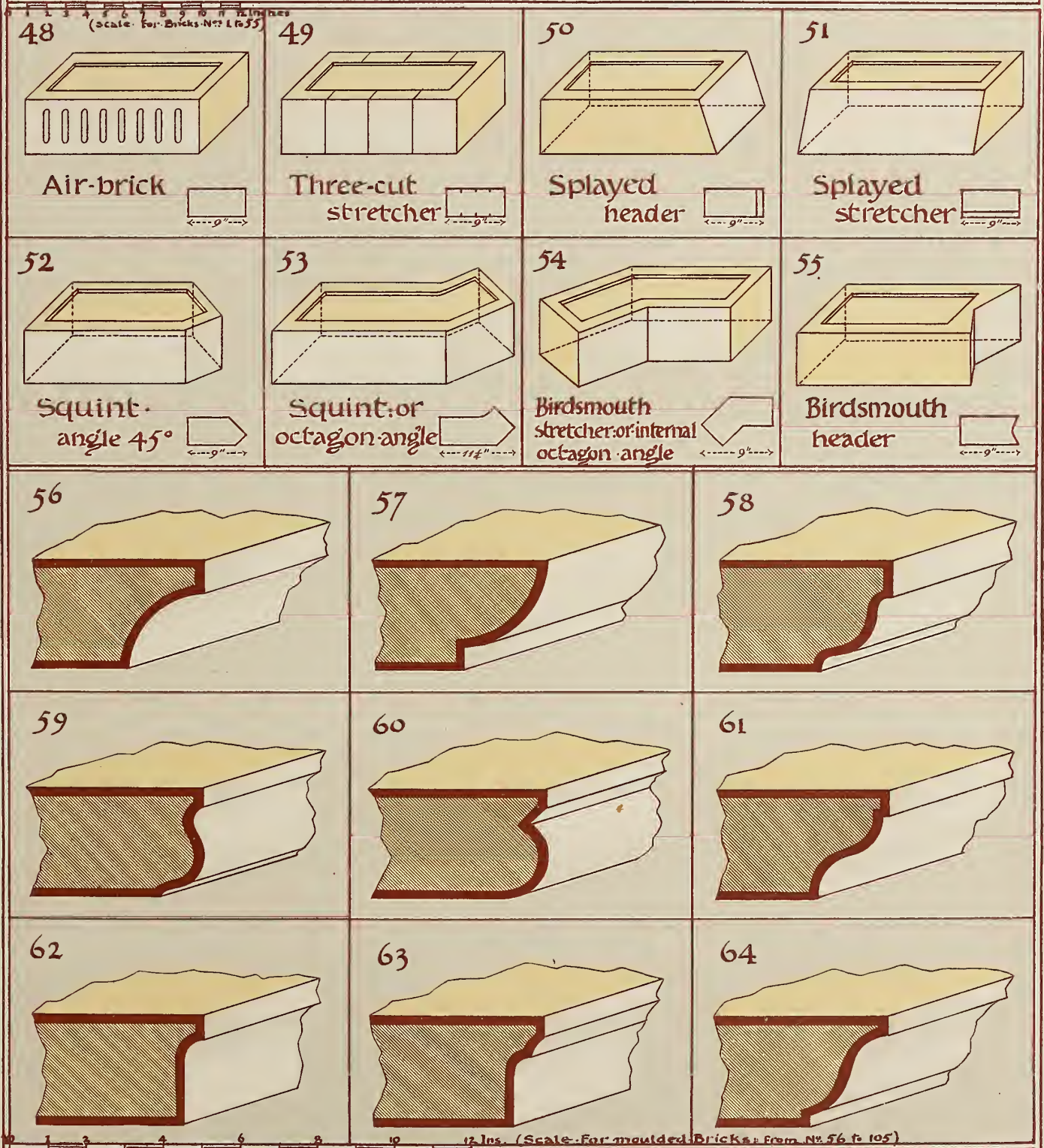




# Farnley

## Shaped Bricks.

For further Particulars see Price List.



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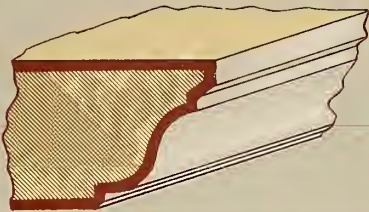


# Farnley

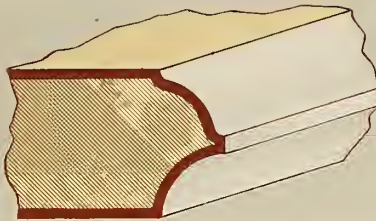
## Moulded Bricks.

For further Particulars see Price List.

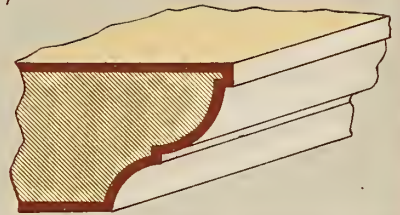
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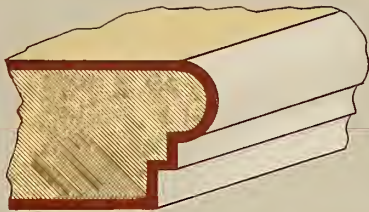
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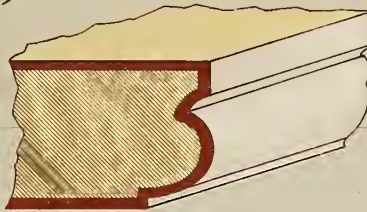
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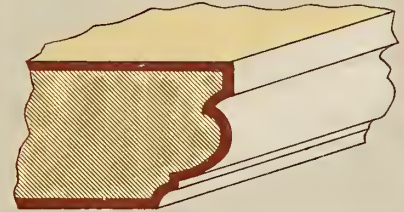
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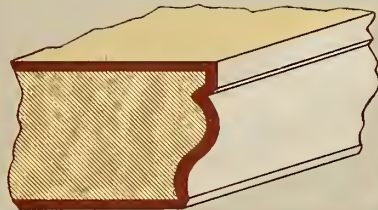
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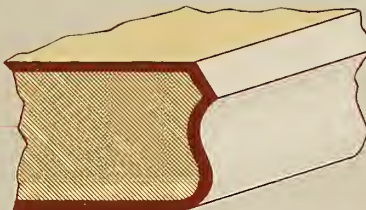
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71



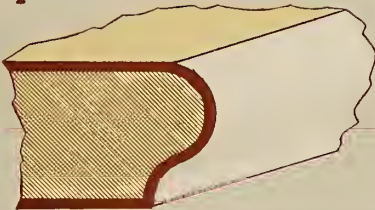
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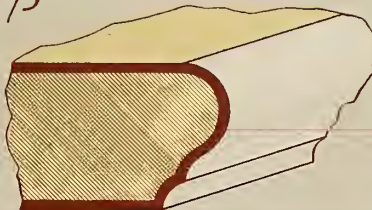
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74



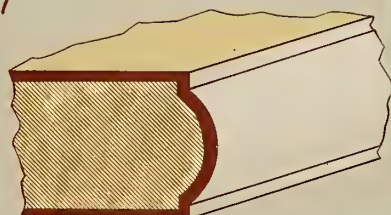
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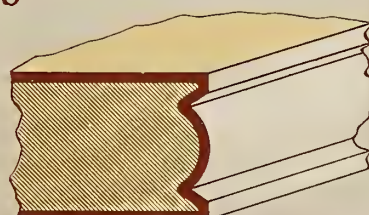
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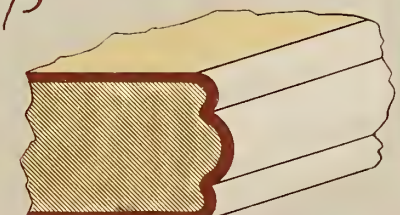
77



78



79



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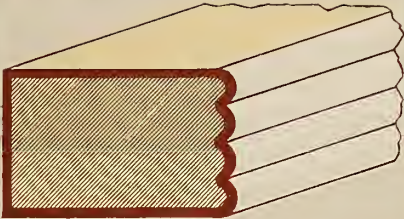


# Farnley

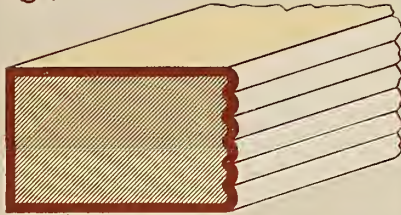
## Moulded Bricks.

For further Particulars see Price List.

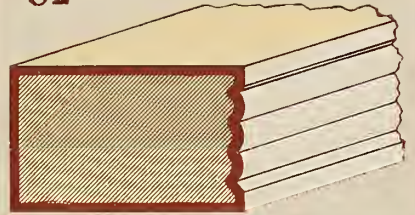
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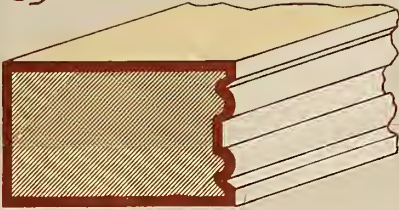
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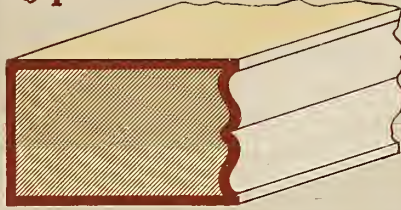
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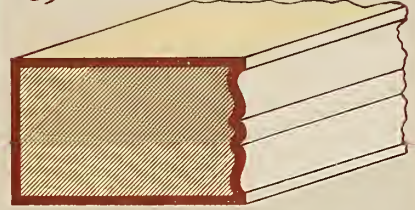
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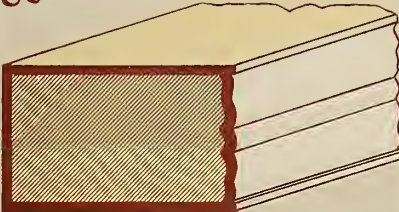
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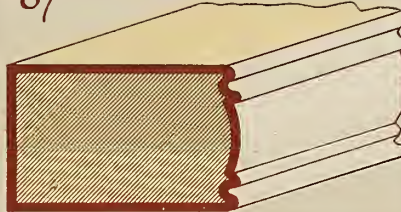
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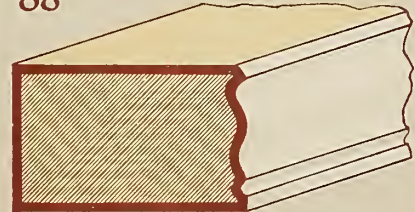
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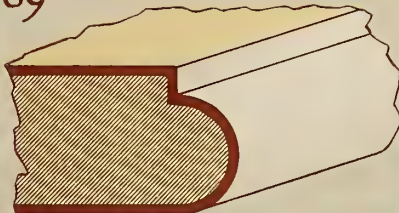
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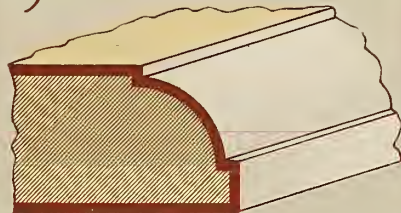
88



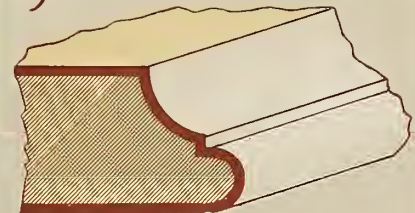
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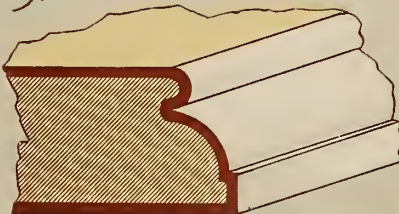
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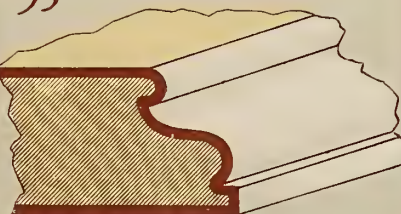
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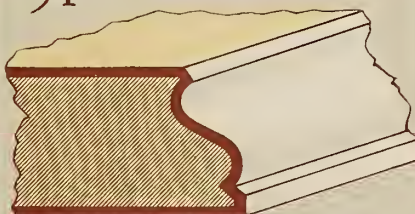
92



93



94



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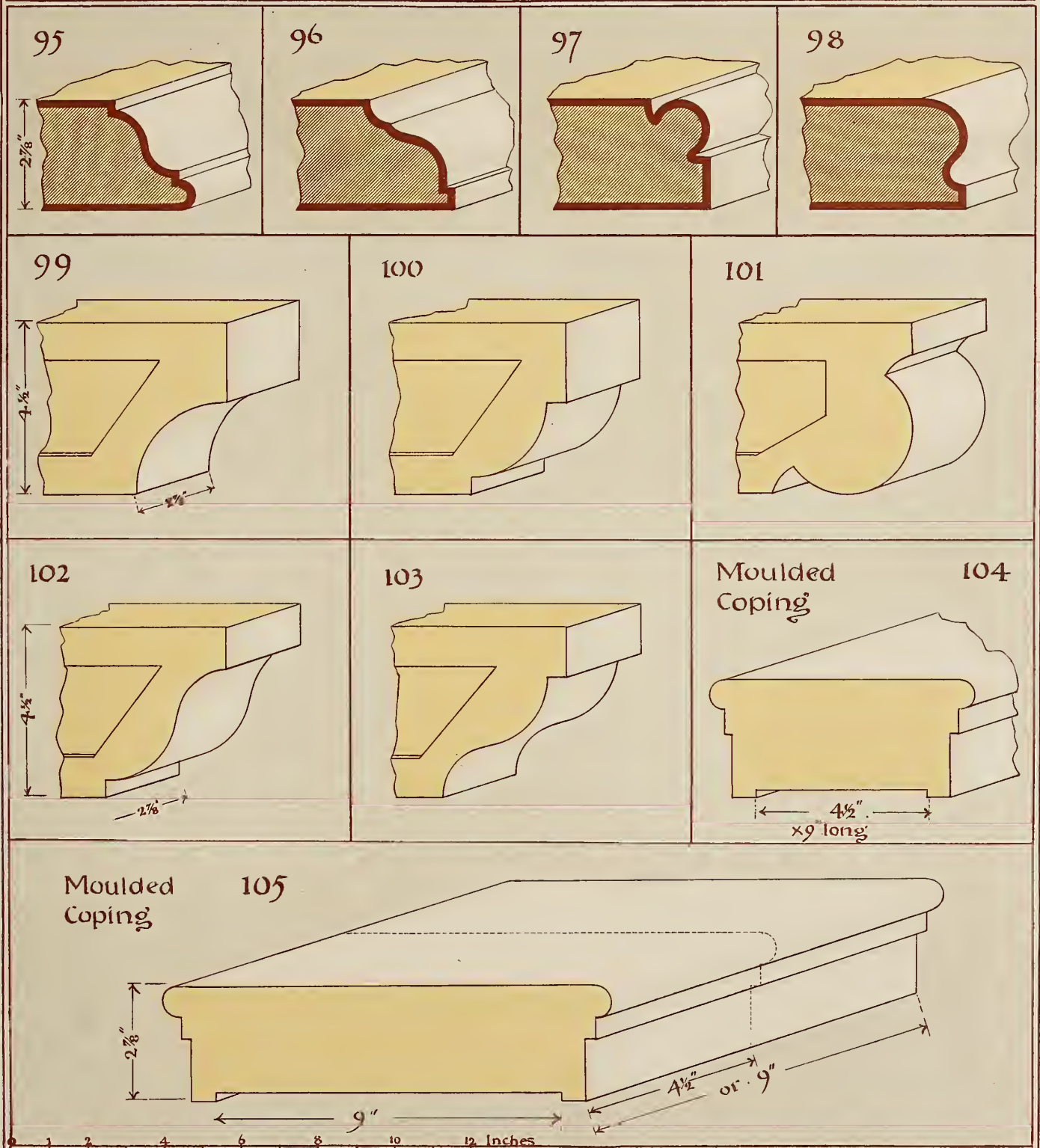




# Farnley

## Moulded Bricks.

For further Particulars see Price List.



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# Farnley.

## Patent Facing Tiles.

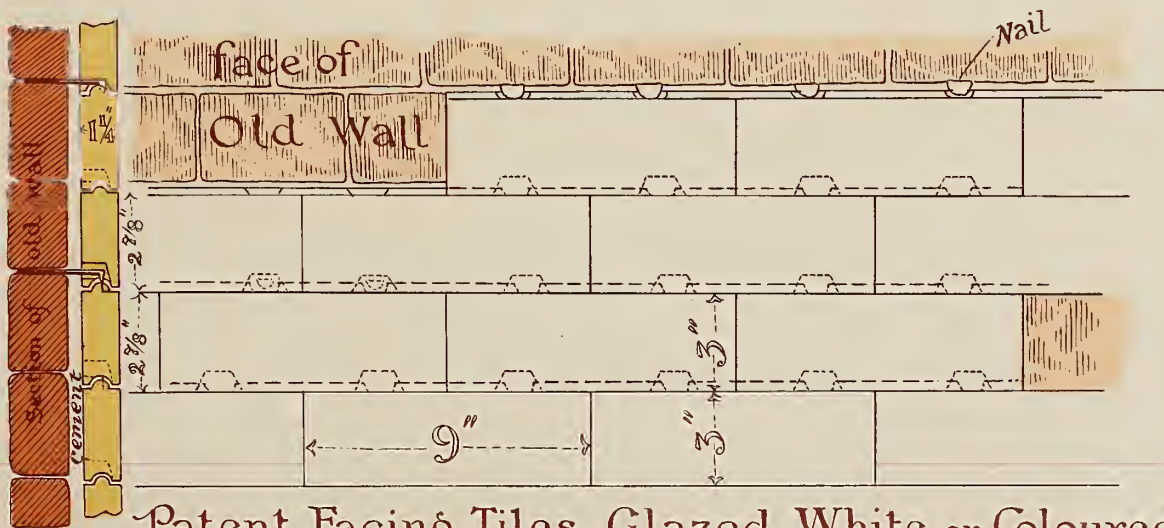
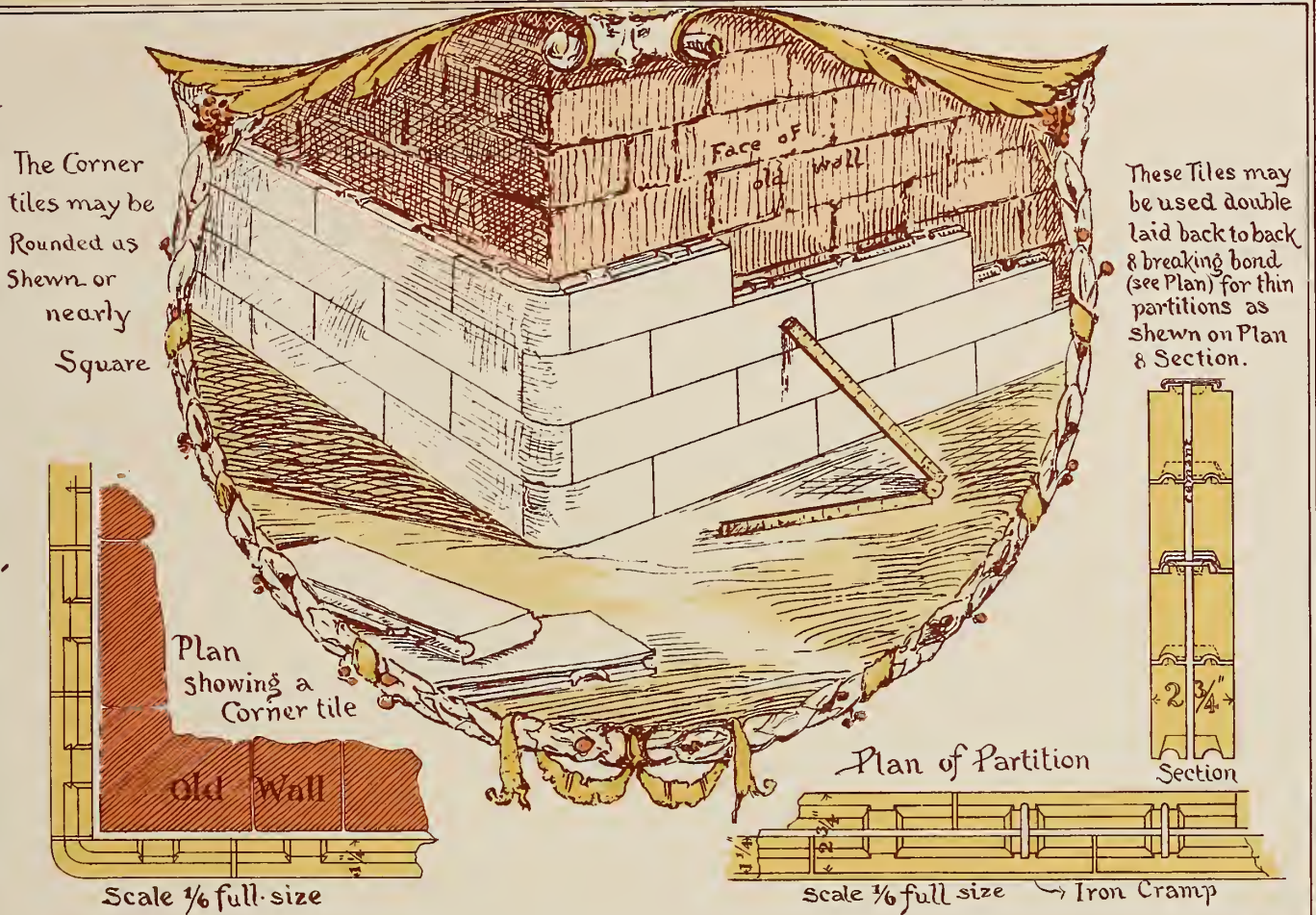
**W**HEN it is desired to give a glazed surface to a wall already built of ordinary bricks, Tiles may be conveniently fixed by the method shewn on page 31. It will be seen that the tiles are grooved and beaded at the edges so as to fit into each other and when fixed they have the dimensions and appearance of courses of brick-work. It is usual to fix the Tiles in cement and sometimes to nail them also, for which latter purpose recessed lugs are provided. The Tiles are made white, ivory-white, cream, or of any other colour usual for bricks, and in all cases cost the same as bricks covering the same area ; but weigh only about one-third as much as bricks.



# Farnley

## Facing Tiles.

For further Particulars see Price List.



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# Farnley.

## Salt-glazed Bricks.



Bricks  
packed for transit.

SALT-GLAZED Bricks are made at Farnley of the same fire-clay and in the same variety of shapes as the glazed Bricks described and illustrated in the preceding pages, and they are equally strong for building purposes. But the smooth polished appearance of what are known as Salt-glazed Bricks is produced by the method of burning and vitrifying at a great heat the sur-

face of the clay itself without the addition of the enamel or porcelain material used for the white and coloured glazed bricks. In colour and texture the surface of the bricks resembles that of the best drain pipes, and is sanitary in the sense that it is not absorbent, and can, if washed periodically, be kept clean and bright. In tint the bricks range from amber to a dark russet brown, and as there is nothing glaring or conspicuous in the colour, they can be applied with advantage to the whole surface of buildings where in usual course absorbent bricks of ordinary kind would be used. This method is becoming gradually adopted, especially in towns where smoke discolours and spoils even the best kind of pressed brick. Dark brown Salt-glazed Bricks are also often used with advantage for the lower courses of an elevation of light coloured glazed Bricks, and in various ways can assist in producing a decorative effect.



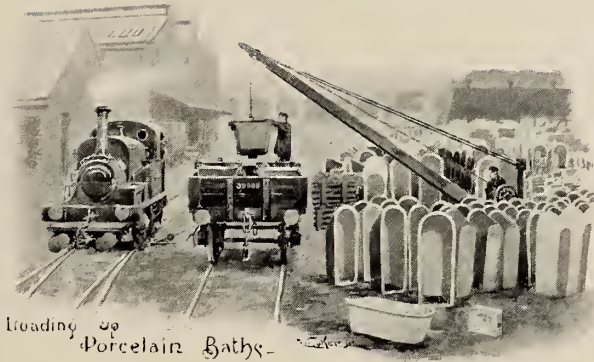


Train of Fire Clay  
from the Mine.

W. K. E. jun.

# Farnley.

## Porcelain Baths.



**P**ORCELAIN Baths, as made at Farnley, have since 1880 been gradually superseding all other kinds. Besides the capacity for holding cold and hot water, a bath should have a surface smooth and pleasant to the touch, impervious to acids and alkalis, and that can easily be kept clean. Such qualities are for instance found in toilet basins of earthenware or china;

basins made of wood, tin, copper or enamelled iron being used only where cheapness is an important consideration. Such inferior materials were used for baths only because the latter are too large to be made of earthenware or china; and as the enamel on iron baths generally breaks off and exposes the rusty metal underneath, when Fire-clay, as treated at Farnley, was found strong enough to endure all the processes of manufacture, including the intense heat of the kiln, iron and other materials at once became obsolete for the best work. Even Baths carved out of solid marble and polished are found to become greasy when exposed to the action of soapy water. The superiority of the Fire-clay Baths, with their beautiful porcelain surface, is confirmed by the experience of chemical manufacturers who use them for the storage of acids and other corrosive liquids, which would destroy any of the materials of which baths were formerly made. Not only in private mansions, but in the most luxurious of modern hotels in Europe and the United States are the Farnley Baths preferred, and the experience so gained of them has led to their adoption in the leading ocean steamships.

The engravings in this catalogue shew the various shapes, sizes, and kinds of Porcelain Baths made at Farnley. Where the old-fashioned casing of wood is preferred, only the inside of the Bath is glazed, but the modern sanitary precaution of having nothing boxed in or hidden that can hold or shield impurities, soon led to the use of Baths entirely exposed. In these the bead or roll is also glazed giving a pleasant touch unattainable with any other material, but the outside of the Bath is left available for painting before or after the Bath is fixed. By using for this purpose paint with a smooth polished surface, the

latter can be wiped down and kept perfectly clean. Although this is a convenient arrangement where decorative painting or gilding is desired, it does not satisfy the requirement of an absolute sanitary surface afforded only by a vitrified glaze. Considerable difficulties at first attended the glazing outside as well as inside of such large articles as Baths, and to this cause the retention of the painted Bath has been largely due. But the Farnley Company having succeeded in overcoming these difficulties offer with confidence the Porcelain Baths shewn on pages 37, 39, 41 as the most perfect of their kind.

## SECOND QUALITY BATHS.

EVERY Bath made at Farnley is prepared as for the very best, there being no difference whatever either in material, workmanship, or mode of treatment. But during the process of burning in the kiln, some of the Baths are fractured, and have to be broken up, while others have slight surface defects, and are sold at prices lower—according to the defects—than those current for the best Baths. These slightly defective Baths, while not presenting a perfect appearance for first-class work, are quite trustworthy as Baths with a glazed sanitary surface, and where economy is of importance, the best of the defective Baths are often deemed good enough for private houses, and those of second and third rate quality find their principal use in public institutions like asylums and workhouses.

NOTE.—The Farnley Company do not fix Baths, or execute plumbing work of any kind, but will cut holes and otherwise adapt the Baths to suit the fittings of customers. Metallic plugs should be avoided in the interior of Porcelain Baths. Plugs of vulcanite or similar material should be used, or, as an alternative, the waste orifice should be left always open and the flow of water controlled by a plug or valve outside.



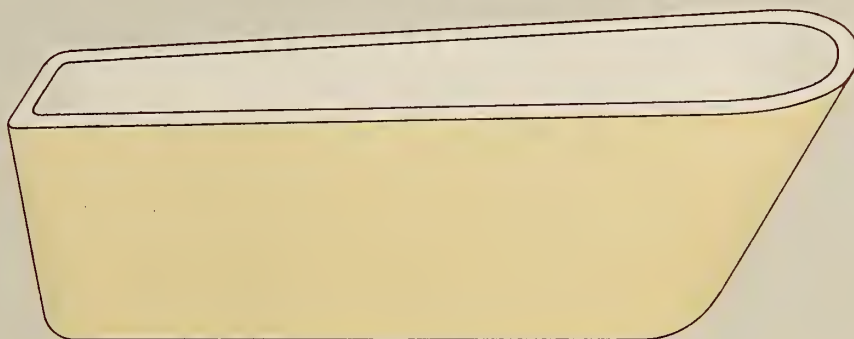
# Farnley

## Porcelain Baths.

For further Particulars see Price List.

The Baths shown on this page are glazed on the inside only, and are for use where a wood casing is desired.

The Waste Hole is cut free of charge, but any other holes required are charged extra.

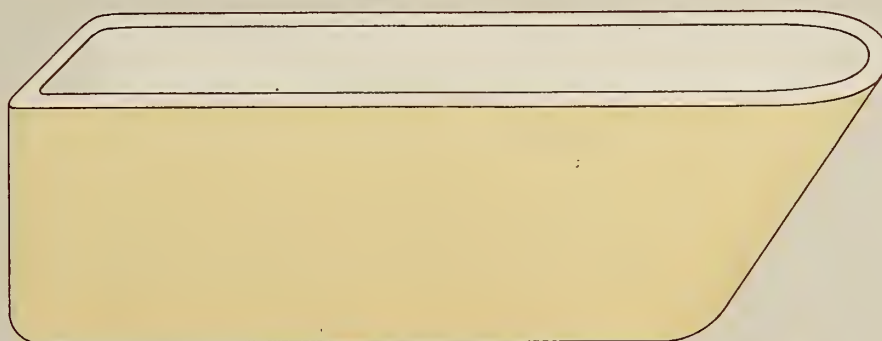


Ordinary Taper Pattern, made in three sizes.

Outside Dimensions.  
Large, 6ft. 0in. long.

Outside Dimensions.  
Ordinary, 5ft. 6in. long.

Outside Dimensions.  
Small, 5ft. 0in. long.

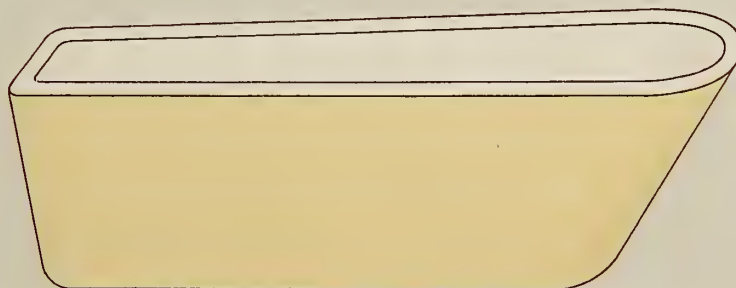


Farnley Parallel Pattern, made in three sizes.

Outside Dimensions.  
Large, 6ft. 0in. long.

Outside Dimensions.  
Ordinary, 5ft. 6in. long.

Outside Dimensions.  
Small, 5ft. 0in. long.



Child's Bath, Length, 4ft. 6in.

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# Farnley

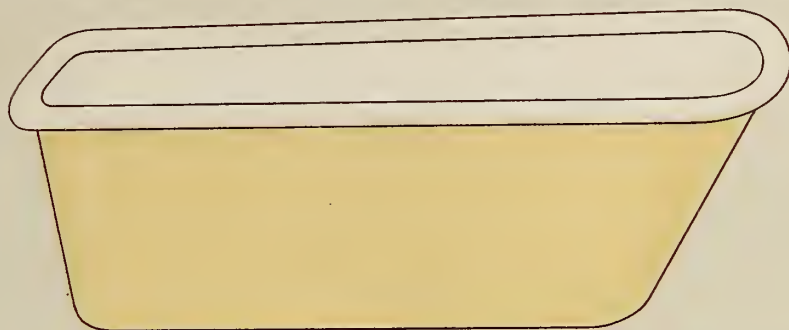
## Porcelain Baths.

For further Particulars see Price List.

The Baths shown on this page are glazed on the inside and on the roll.

The outside may be painted or decorated before or after the Bath is fixed.

The Waste Hole is cut free of charge, but any other holes required are charged extra.



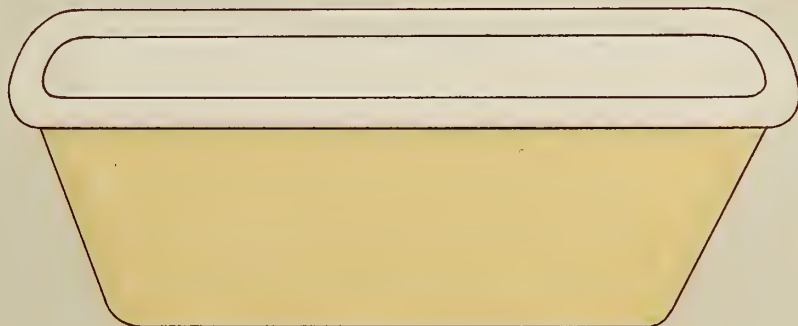
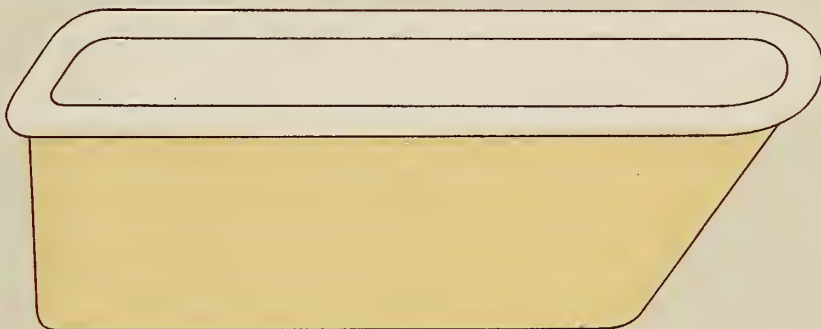
The Farnley  
Ordinary Beaded Bath,  
made in three sizes.

Outside Dimensions		
Large	...	6ft. 0in. long.
Ordinary	...	5ft. 6in. „
Small	...	5ft. 0in. „

The Farnley Parallel  
Bath,

made in three sizes.

Outside Dimensions		
Large	...	6ft. 0in. long.
Ordinary	...	5ft. 6in. „
Small	...	5ft. 0in. „



Roman Bath,

made in two sizes.

Outside Dimensions		
Ordinary	...	5ft. 6in. long.
Small	...	5ft. 0in. „

Child's Bath.

Length ... 4ft. 6in. outside.



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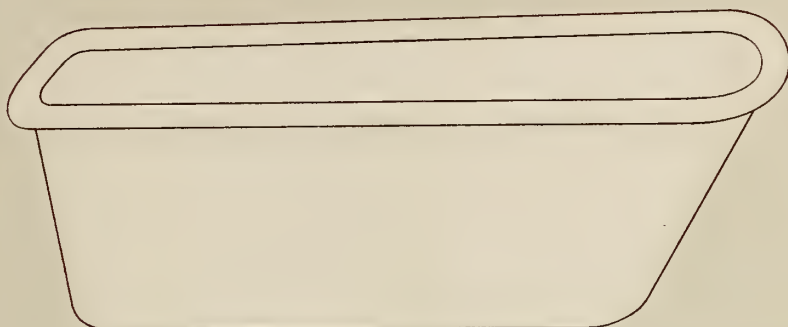


# Farnley

## Porcelain Baths.

For further Particulars see Price List.

The Baths shown on this page are glazed inside and outside.  
The Waste Hole is cut free of charge, but any other holes required are charged extra.

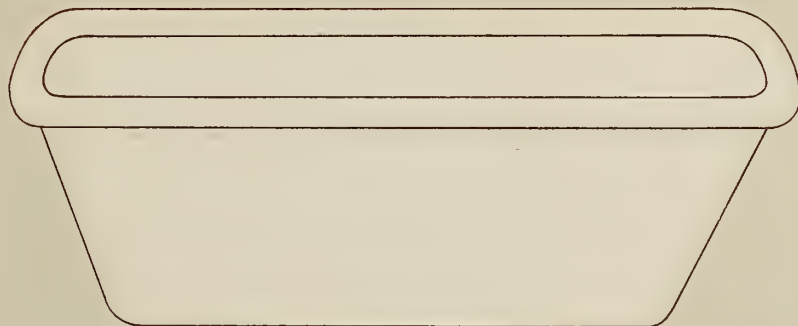
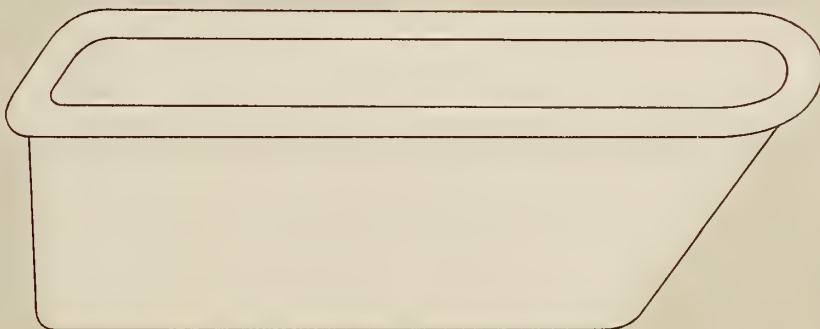


The Farnley  
Ordinary Beaded Bath,  
made in three sizes.

		Outside Dimensions
Large	...	6ft. 0in. long.
Ordinary	...	5ft. 6in. „
Small	...	5ft. 0in. „

The Farnley Parallel  
Bath,  
made in three sizes.

		Outside Dimensions
Large	...	6ft. 0in. long.
Ordinary	...	5ft. 6in. „
Small	...	5ft. 0in. „

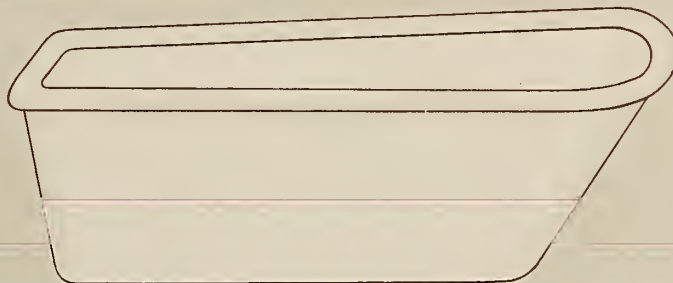


Roman Bath,  
made in two sizes.

		Outside Dimensions
Ordinary	...	5ft. 6in. long.
Small	...	5ft. 0in. „

Child's Bath.

Length ... 4ft. 6in. outside.



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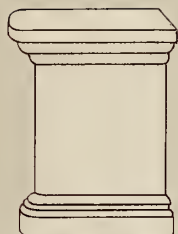


# Farnley

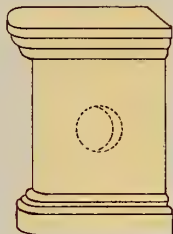
## Pedestals and Feet.

For further Particulars see Price List.

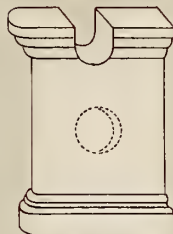
### Pedestals for Sinks, Lavatories, &c.



No. 1



No. 2



No. 3



No. 4

Height 20 in., width 15 in.



No. 5



No. 6



No. 7



No. 8

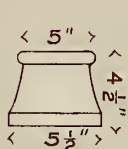
20 in. to 26 in. high.

All the above are made either White or Buff Glazed.

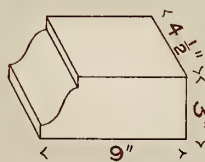
### Bath Feet.



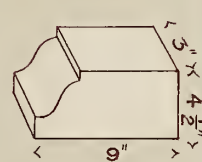
No. 11



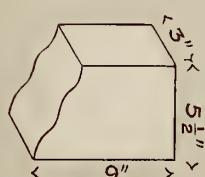
No. 12



No. 13



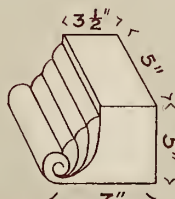
No. 14



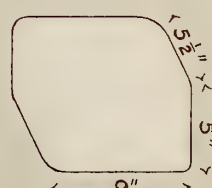
No. 15



No. 16



No. 17



No. 18

All the above are Glazed White or Brown.

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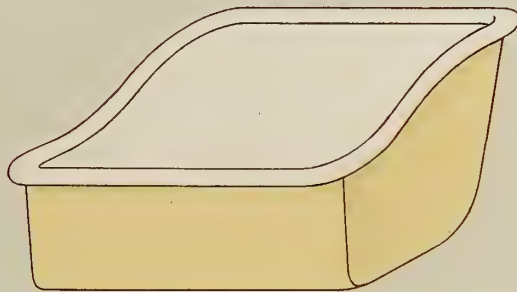
# Farnley

## Sitz and Foot Baths.

For further Particulars see Price List.

### Sitz Bath, No. 116.

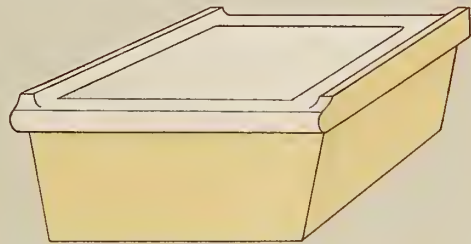
White Glazed inside, unglazed outside.  
Also White Glazed inside and outside.



Size Outside.  
26in. long  $\times$  24in. wide, 17in. high at back  
and 11in. at front.

### Foot Bath, No. 117.

Suitable for fixing in Ranges.  
White Glazed inside and on top.

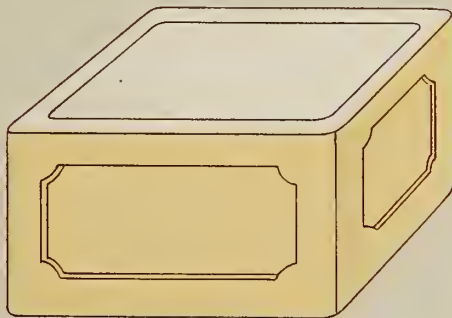


Size outside, 20in.  $\times$  18in.  $\times$  9in.

### Foot Bath, No. 118.

Plain.

Glazed White inside and not glazed outside; or White Glazed inside and outside.

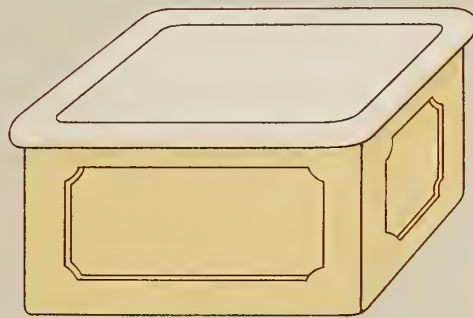


Size, 25in.  $\times$  17in.  $\times$  15in.  
All outside measures.

### Foot Bath, No. 119.

With Rolled Edge.

Glazed White inside and on roll, not glazed outside; or Glazed White inside and outside.



Size, 26in.  $\times$  18in.  $\times$  15in.  
All outside measures.

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Underground Lavatories  
on the  
Thames Embankment  
Farnley Glazed bricks & Ware—



# Farnley.

## Glazed Sanitary Ware.

THE facilities which Farnley Fire-clay affords for the making of large or small articles with a sanitary glazed surface is sufficiently indicated by the Bricks, Tiles and Baths shewn in the preceding pages. The engravings that now follow shew a variety of Lavatories, Kitchen Sinks, Wash-tubs, Urinals and Closets, in all of which a sanitary glazed surface is of even more importance than in Bricks and Baths. The number of years during which the Farnley glazed goods have been in use sufficiently proves that the porcelain retains its non-absorbent quality, and, not being affected by grease or slop water of any kind, only requires to be flushed or wiped clean after use. In this respect it is superior to marble which becomes stained by grease or soapy water. This quality of imperviousness is of special value in the construction of Urinals, where large surfaces made in one piece reduce the number of joints to be kept tight. The hard white-glazed porcelain surface can be kept permanently clean, and in this respect is superior to all other materials such as marble, stone, painted or unpainted slate, enamelled slate, enamelled iron, &c., which were used for the purpose before the porcelain as made at Farnley was introduced. The following engravings shew examples of the form in which the new method has been employed, but other combinations can be made to suit particular situations.

The improvements referred to above have been so apparent in recent years that the glazed ware manufactured by the Farnley Company has been widely used in the principal clubs, hotels, railway stations, and other important buildings in Great Britain and abroad. In the numerous underground lavatories constructed in London and other large cities since 1890, and which are rapidly superseding the public urinals made of iron, the Farnley Company have not only manufactured much of the glazed ware, but also the best of the glazed bricks used in the enclosing walls and passages.



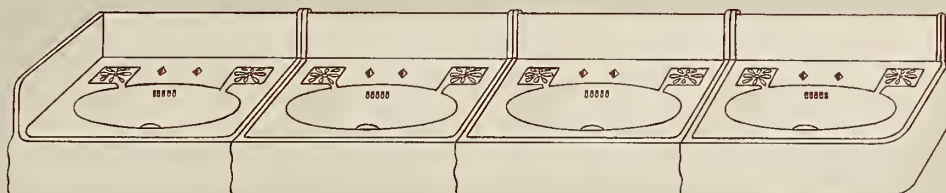
# Farnley

## Lavatories.

For further Particulars see Price List.

These Lavatory Basins are made either White Glazed or Buff Glazed.

### Lavatory Range.



No. 2A.

No. 2.

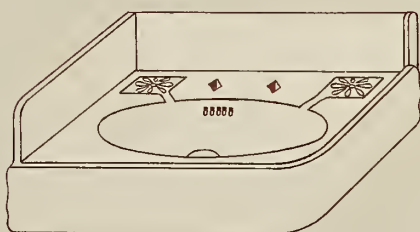
No. 2.

No. 2C.

This Range is made up of Nos. 2, 2A, and 2C. A similar Range may be made with Nos. 1 and 1A.

Stock Lavatories are made with two Tap-holes, Overflow, and Waste Holes, but Special Holes will be made when required.

No. 2B.



No. 3.



No. 1.



No. 1A.



#### Outside Sizes of Slab.

26 in. × 20 in. × $6\frac{3}{4}$ in.
24 in. × 18 in. × $6\frac{3}{4}$ in.
20 in. × 18 in. × $6\frac{3}{4}$ in.
22 in. × 20 in. × $6\frac{3}{4}$ in.

#### Sizes of Bowl.

19 in. × $13\frac{1}{2}$ in.
18 in. × $12\frac{1}{2}$ in.
$14\frac{1}{2}$ in. × $11\frac{1}{4}$ in.
$16\frac{1}{2}$ in. × $13\frac{1}{2}$ in.

N.B.—The dimensions are over all in every case.

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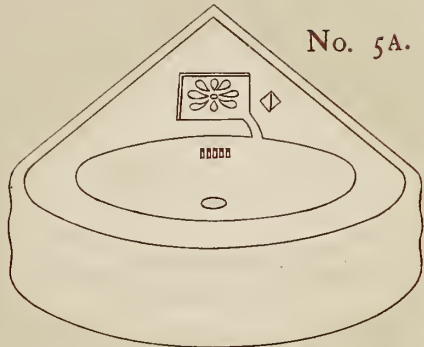




# Farnley

## Lavatories.

For further Particulars see Price List.



No. 5A.

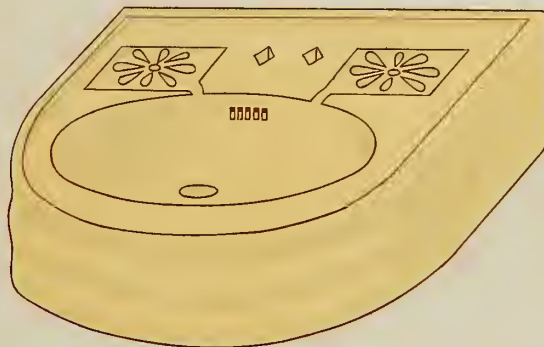


No. 5.

Nos. 5 and 5A.

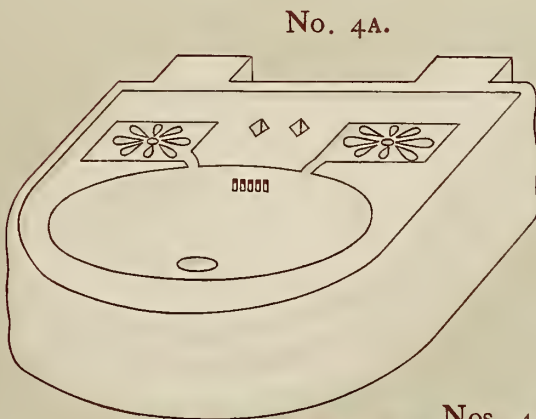
Outside of Slab, 19in. x 19in.; Size of Bowl, 16½in. x 11½in.  
Do. 21in. x 21in.; Do. 17½in. x 12½in.

These Lavatory  
Basins are made  
White Glazed;

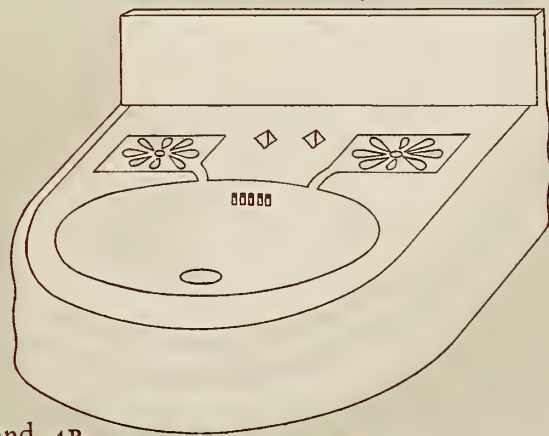


No. 4.

also Buff Glazed,  
or "Yorkshire"  
Brown Salt Glazed.



No. 4A.



No. 4B.

Nos. 4, 4A, and 4B.

Outside of Slab, 19in. x 17in.; Size of Bowl, 14in. x 11½in.  
Do. 22in. x 20in.; Do. 16½in. x 13½in.

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# Farnley

## Sanitary Sinks.

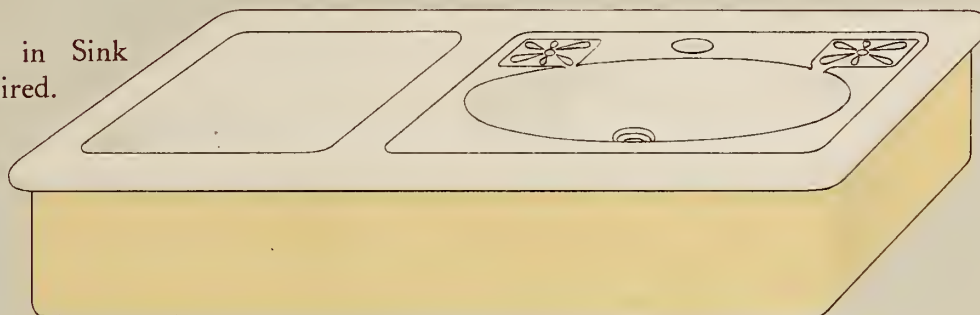
For further Particulars see Price List.

### Combined Sink and Lavatory Basin, No. 89.

White Glazed inside and outside, or White inside and Buff outside.

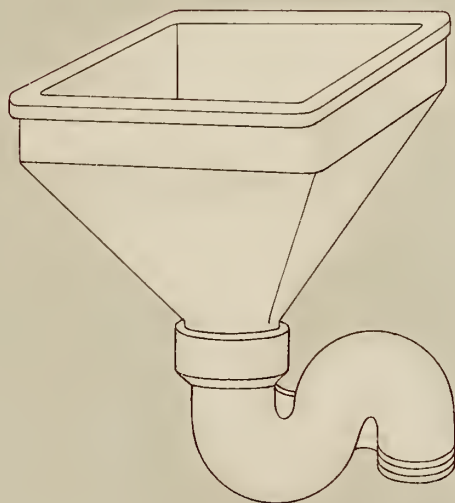
Size over all, 38in. × 23in. × 8in.

Waste Hole in Sink  
as required.



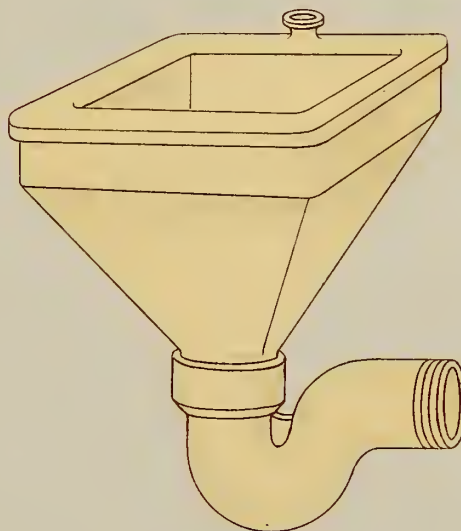
### Hospital Slop Hoppers.

No. 90, without Flushing Rim.  
White or Buff Glazed as desired.



Outside size of Hopper  
(not including Trap), 24in. × 21in. × 16in.  
Do. do. 25in. × 25in. × 16in.  
Trap, 4in. diameter.

No. 91, with Flushing Rim.  
White or Buff Glazed as desired.



Outside size of Hopper  
(not including Trap), 24in. × 21in. × 16in.  
Do. do. 25in. × 25in. × 16in.  
Trap, 4in. diameter.

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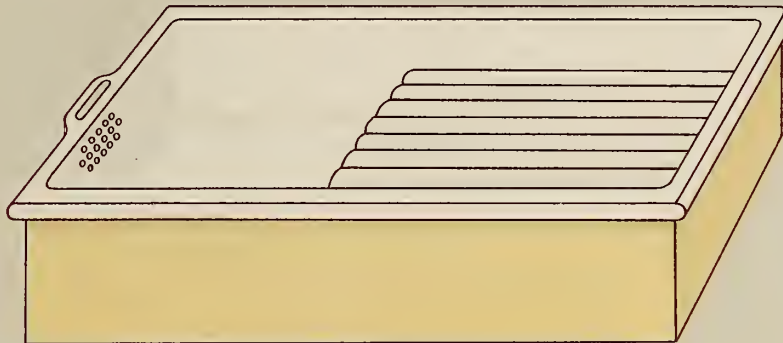
# Farnley

## Sanitary Sinks.

For further Particulars see Price List.

Combination Sink, No. 92, with shallow part plain or fluted.

White glazed inside, and glazed White or Buff outside as desired.

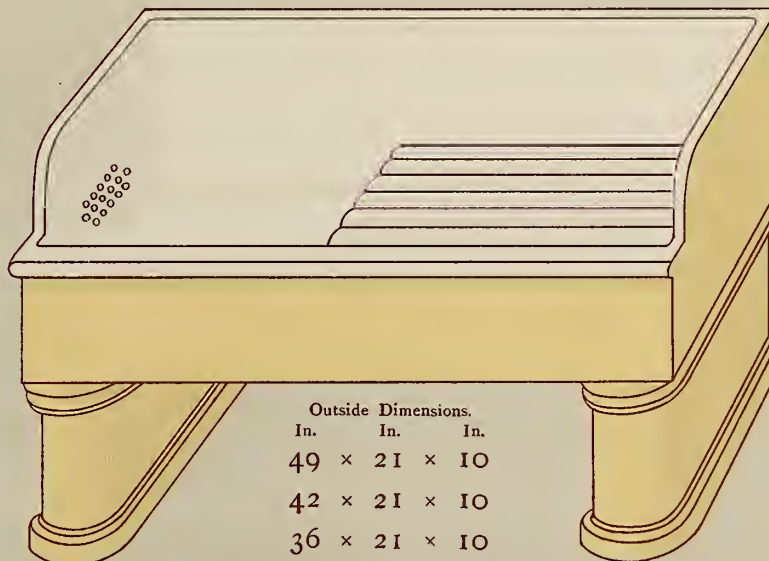


Outside Dimensions.		
In.	In.	In.
49	× 21	× 10
42	× 21	× 10
36	× 21	× 10

Combination Sink, No. 93, with 5 in. skirting at back and sides.

With shallow part plain or fluted.

White glazed inside, and White or Buff glazed outside as desired.



Outside Dimensions.		
In.	In.	In.
49	× 21	× 10
42	× 21	× 10
36	× 21	× 10

Height of Sink and Skirting at back, 15 in.

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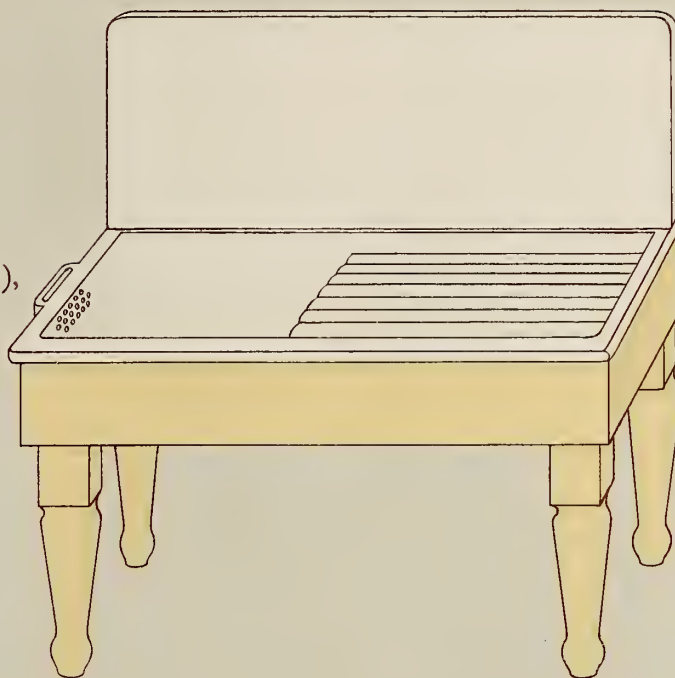
# Farnley

## Sanitary Sinks.

For further Particulars see Price List.

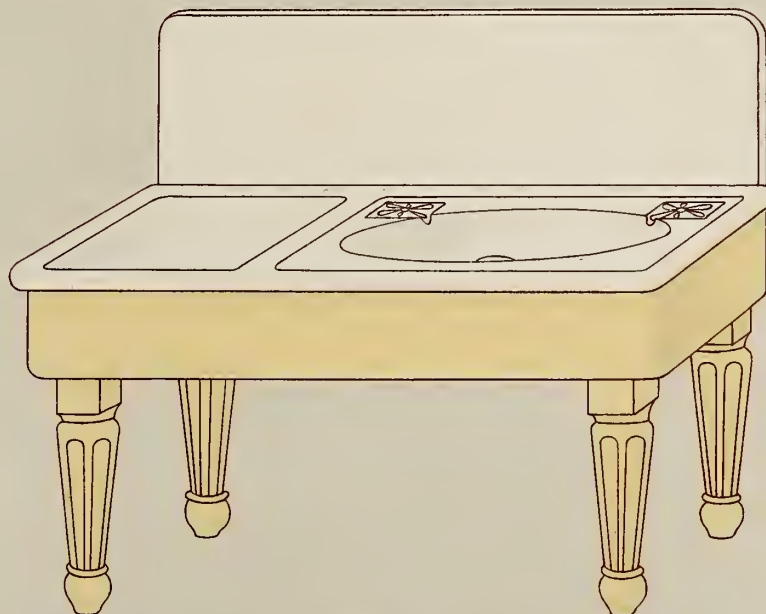
### Independent Sink, No. 94.

This is formed of  
Combination Sink,  
No. 92 (page 55),  
Legs, No. 5 (page 43),



and a separate  
White Slab for back,  
15 in. high,  
or height as desired.

### Independent Lavatory and Sink, No. 95.



This is formed of the Combined Sink and Lavatory, No. 89 (page 53), Legs, No. 7 (page 43),  
and a separate White Slab for back, 15 in. high, or height as desired.

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# Farnley

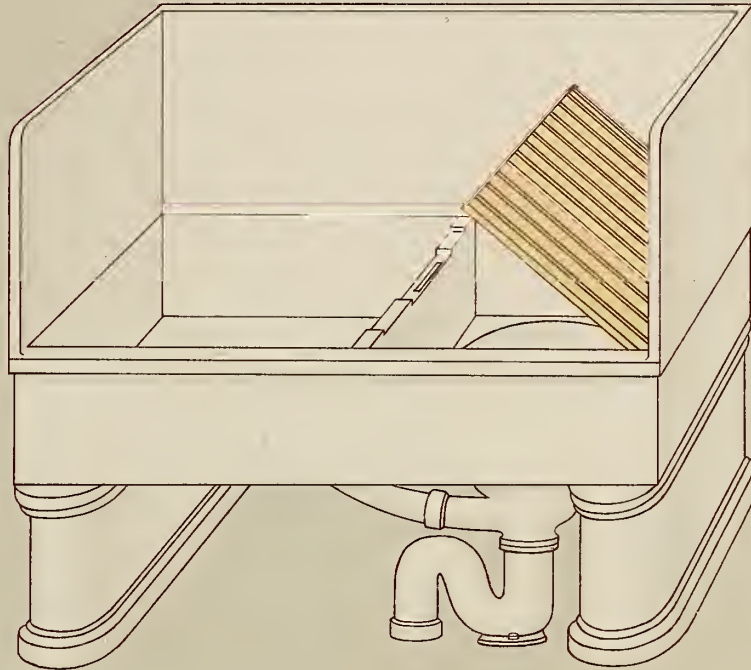
## Sanitary Sinks.

For further Particulars see Price List.

### No. 96. Combined Housemaid's Sink and Slop Hopper.

Glazed White inside and outside.

Size of Sink and Hopper,  
42 in. x 21 in. x 9 in.  
outside.



Skirting, 15 in. high, or  
as desired.

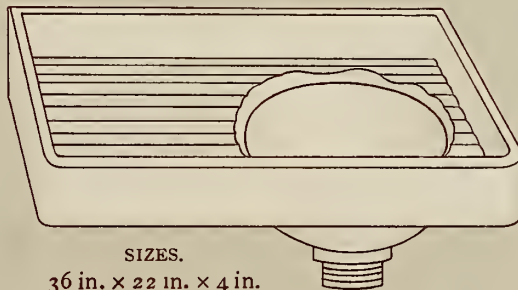
Pedestals, 20 in. high.

### No. 98. Oblong Slop Sink,

The Skirting is in separate Glazed Fire-clay Slabs, not attached to the Sink. They are made to suit either right or left corners.

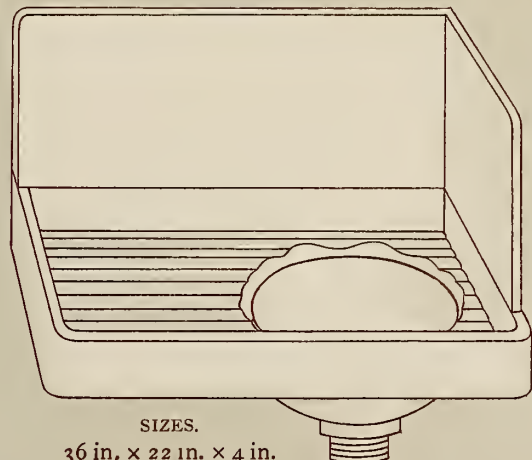
### No. 97. Oblong Slop Sink, With Fluted Drainer.

White inside and outside as drawing, or White  
inside and Buff outside.



SIZES.

36 in. x 22 in. x 4 in.  
30 in. x 20 in. x 4 in.  
27 in. x 18 in. x 4 in.



SIZES.

36 in. x 22 in. x 4 in.  
30 in. x 20 in. x 4 in.  
27 in. x 18 in. x 4 in.  
Skirting, 10 in. high.

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# Farnley

## Sanitary Sinks.

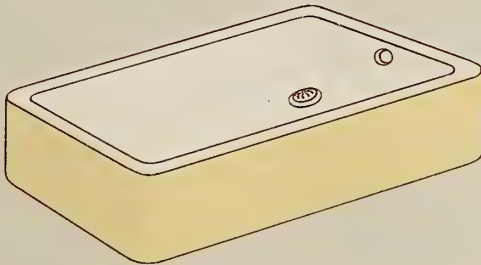
For further Particulars see Price List.

Holes cut as shown, free of charge.

### Butler's Pantry Sink, No. 99

Glazed White Inside.

Can also be glazed outside if desired.

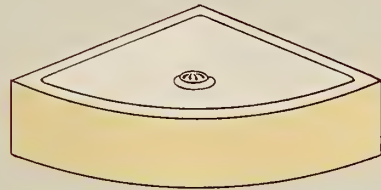


	In.	In.		In.
No. 1.—	20	14	outside	× 7 deep outside.
No. 2.—	23	16	„	× 7 „
No. 3.—	24	17	„	× 7 „
No. 4.—	28	17	„	× 7 „
No. 5.—	30	20	„	× 7 „
Waste Hole, 2½ in. diameter.				

### Corner Kitchen Sink, No. 100

Glazed White Inside.

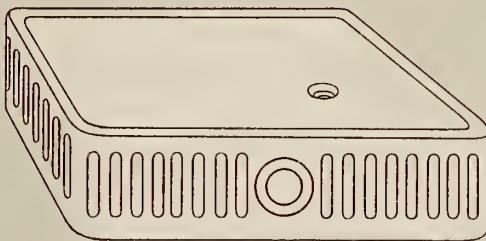
Can also be glazed outside if desired.



No. 1.—	20½ in.	on side,	28½ in.	on front,	× 7 in. deep, outside.
No. 2.—	24 in.	on side,	34 in.	on front,	× 7 in. deep, outside.
No. 3.—	28 in.	on side,	40 in.	on front,	× 7 in. deep, outside.
Waste Hole, 2½ in. diameter.					

### Fluted Sink, No. 102

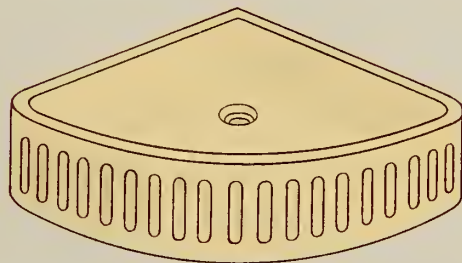
Glazed inside and outside, White or Buff.



Outside Dimensions.					
In.	In.	In.	In.	In.	In.
20	15	× 5	32	20	× 5½
24	16	× 5	36	22	× 5½
27	18	× 5	42	24	× 6
30	18	× 5	48	24	× 6
With Waste Hole.					

### Angular Fluted Sink, No. 101

Glazed inside and outside, White or Buff.



In.	In.
22½	× 5 outside.
27½	× 5 „
31½	× 5 „
With Waste Hole.	

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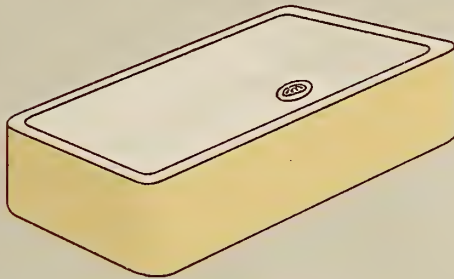
# Farnley

## Sanitary Sinks.

For further Particulars see Price List.

### Kitchen Sink, No. 105.

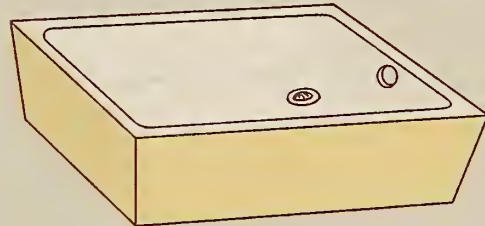
Glazed White Inside.  
Can also be glazed outside if desired.



	In.	In.		In.
No. 1.—	24	18	outside	7 deep outside.
No. 2.—	30	20	„	7 „
No. 3.—	36	20	„	7 „
No. 4.—	36	24	„	8 „
No. 5.—	42	24	„	8 „
No. 6.—	48	24	„	8 „
Waste Hole, $2\frac{1}{2}$ in. diameter.				

### Housemaid's Sink, No. 106.

Glazed White Inside.  
Can also be glazed outside if desired.



	In.	In.		In.
No. 1.—	28	18	outside	12 deep outside.
No. 2.—	30	20	„	12 „
No. 3.—	32	18	„	12 „
Waste Hole 2 in. diameter.				
Made with or without Overflow.				

### Sink, No. 103.

Glazed White Inside.  
Can also be glazed White or Buff outside as desired.



Outside Dimensions.					
In.	In.	In.	In.	In.	In.
24	14	10	33	18	10
24	16	10	36	18	10
24	18	10	36	21	11
27	18	10	42	24	12
30	18	10	48	24	12
30	21	11			

With Waste Hole and Overflow.

### Sink, No. 104.

Glazed White Inside.  
Can also be glazed White or Buff outside as desired.



Outside Dimensions.		
In.	In.	In.
21	15	$8\frac{1}{2}$
24	15	$8\frac{1}{2}$
27	17	9

With Waste Hole and Overflow.

**The Farnley Iron Company, Limited, Farnley, near Leeds.**

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Dépôt: Worship St. Yard, Broad St. Station, L. and N. W. Railway.





# Farnley

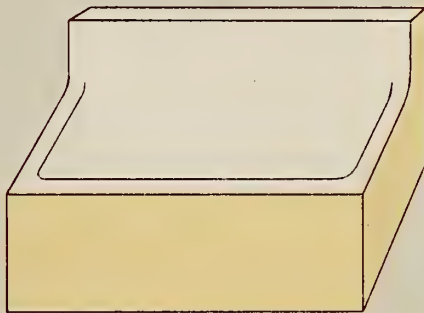
## Sanitary Sinks.

For further Particulars see Price List.

Waste Hole,  $2\frac{1}{2}$  in. diameter, is cut free of charge.

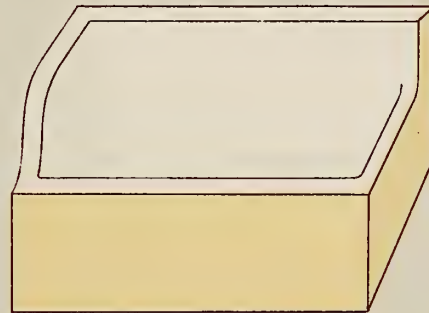
### Sink, with High Back, No. 107

Glazed White Inside.  
Can also be glazed outside, White or Buff as desired.



### Sink, with High Back, No. 107A

Glazed White Inside  
Can also be glazed outside, White or Buff as desired.



	Length.		Width.		Depth.	
	In.	In.	In.	In.	In.	In.
No. 1	24	14	10	back	15	
" 2	24	16	10	"	15	
" 3	24	18	10	"	15	
" 4	27	18	10	"	15	
" 5	30	18	10	"	15	
" 6	30	21	11	"	16	

	Length.		Width.		Depth.	
	In.	In.	In.	In.	In.	In.
No. 1	24	14	10	back	15	
" 2	24	16	10	"	15	
" 3	24	18	10	"	15	
" 4	27	18	10	"	15	
" 5	30	18	10	"	15	
" 6	30	21	11	"	16	

### Sink, with High Back, No. 107B

Glazed White Inside.  
Can also be glazed outside, White or Buff as desired.



	Length.		Width.		Depth.	
	In.	In.	In.	In.	In.	In.
No. 1	24	14	10	back	15	
" 2	24	16	10	"	15	
" 3	24	18	10	"	15	
" 4	27	18	10	"	15	
" 5	30	18	10	"	15	
" 6	30	21	11	"	16	

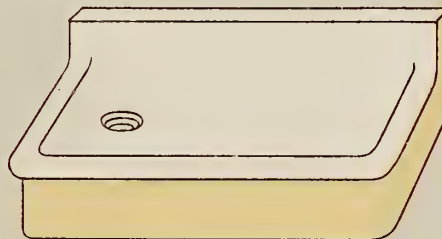
### Sink, No. 108, with Rolled Edge on

front, and Square Edge at back.

Back one inch higher than front.

Glazed White inside and on bead.

Can also be glazed outside if desired.



	Length.		Width.		Depth.	
	In.	In.	In.	In.	In.	In.
No. 1	24	18	7	back	8	
" 2	30	20	7	"	8	
" 3	36	20	8	"	9	

	Length.		Width.		Depth.	
	In.	In.	In.	In.	In.	In.
No. 4	36	24	8	back	9	
" 5	42	24	8	"	9	
" 6	48	24	8	"	9	

OUTSIDE DIMENSIONS.

**The Farnley Iron Company, Limited, Farnley, near Leeds.**

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Depôt: Worship St. Yard, Broad St. Station, L. and N. W. Railway.



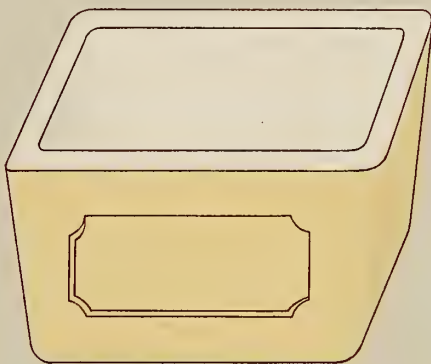
# Farnley

## Sanitary Sinks.

For further Particulars see Price List.

### Slop Sink, No. 112.

Glazed White inside and on top edge.  
Also Glazed White or Buff outside if desired.

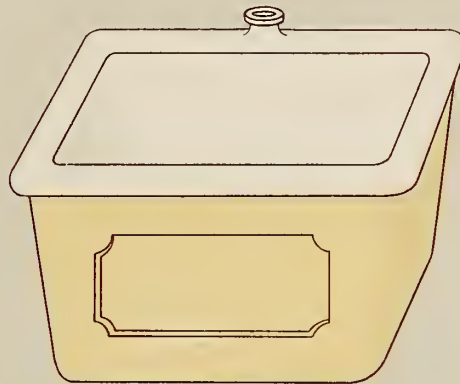


Outside Dimensions.

20in. × 16in. × 14in.  
22in. × 18in. × 14in.  
24in. × 20in. × 14in.

### Slop Sink, No. 113.

With Flushing Rim.  
Glazed White inside and on bead.  
Also Glazed White or Buff outside if desired.

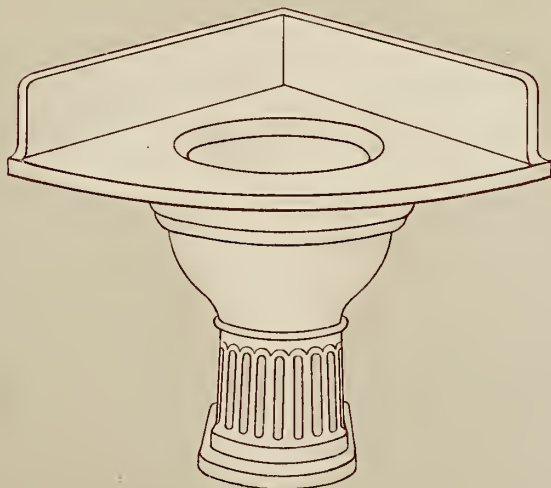


Outside Dimensions.

20in. × 16in. × 14in.  
22in. × 18in. × 14in.  
24in. × 20in. × 14in.

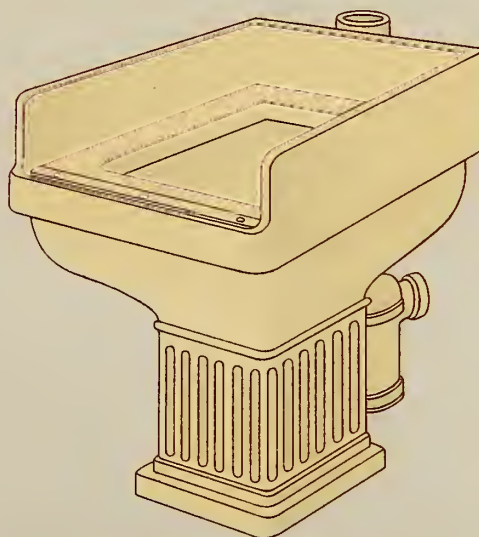
### Angular Slop Hopper, No. 114.

With Flushing Rim.  
White or Buff Glazed as desired.



### Slop Hopper, No. 115.

With Flushing Rim.  
White or Buff Glazed as desired.



Size across front, 30in. × 20½in. high. Size of top, 16in. × 16in. × 20½in. high.

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# Farnley

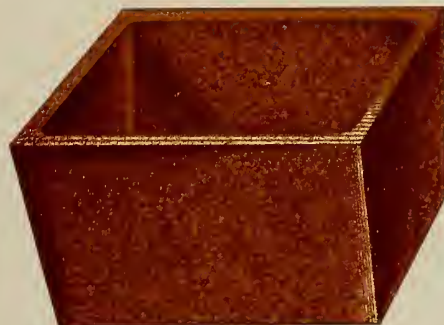
## Wash Tubs and Sinks.

For further Particulars see Price List.

### “Yorkshire” Salt Glaze.

Waste Hole cut free of charge.

Wash Tub, No. 1 Y,  
Plain.



Outside Dimensions.

In.	In.	In.	In.	In.	In.
24	20	15	27	25	16
27	20	15	30	25	16
30	20	15			

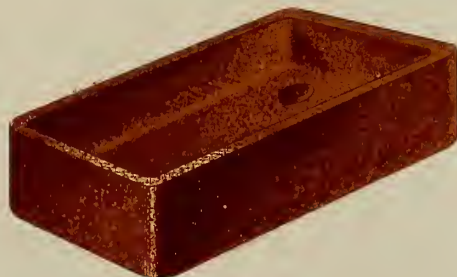
Wash Tub, No. 2 Y,  
Beaded on front.



Outside Dimensions.

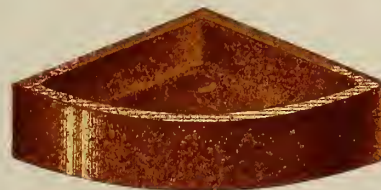
In.	In.	In.	In.	In.	In.
24	20	15	27	25	16
27	20	15	30	25	16
30	20	15			

No. 99 Y.  
Butler's Pantry Sink.



	In.	In.	In.
No. 1.—	20	14	outside × 7 deep outside.
No. 2.—	23	16	„ × 7 „
No. 3.—	24	17	„ × 7 „
No. 4.—	28	17	„ × 7 „
No. 5.—	30	20	„ × 7 „
Waste Hole, 2½ in. diameter.			

No. 100 Y.  
Corner Kitchen Sink.



No. 1.—	20½ in. on side,	28½ in. on front,	× 7 in. deep, outside.
No. 2.—	24 in. on side,	34 in. on front,	× 7 in. deep, outside.
No. 3.—	28 in. on side,	40 in. on front,	× 7 in. deep, outside.
Waste Hole, 2½ in. diameter.			

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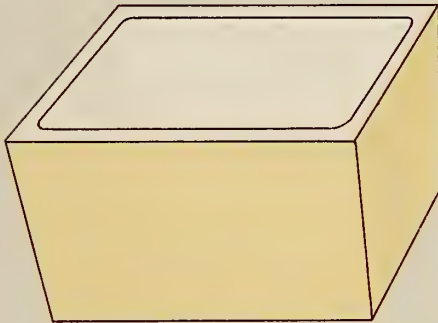
# Farnley

## Wash Tubs.

For further Particulars see Price List.

Waste Hole cut free of charge.

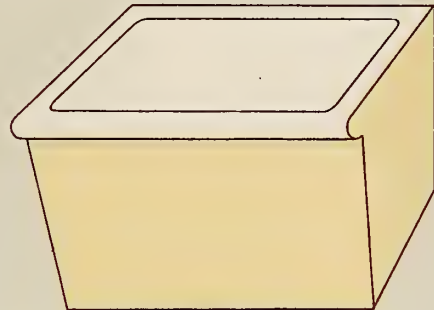
Wash Tub, No. 1,  
Plain.  
Glazed White Inside only.



Outside Dimensions.

In.	In.	In.	In.	In.	In.
24	20	15	27	25	16
27	20	15	30	25	16
30	20	15			

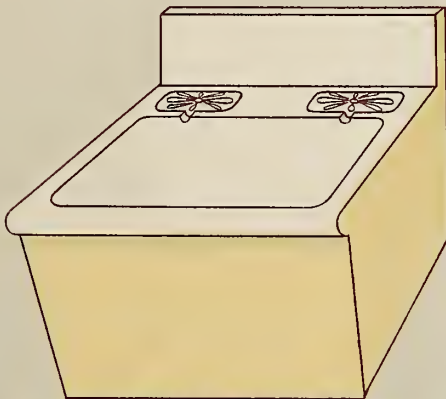
Wash Tub, No. 2,  
Beaded on front.  
Glazed White Inside.  
White or Buff glazed outside as desired.



Outside Dimensions.

In.	In.	In.	In.	In.	In.
24	20	15	27	25	16
27	20	15	30	25	16
30	20	15			

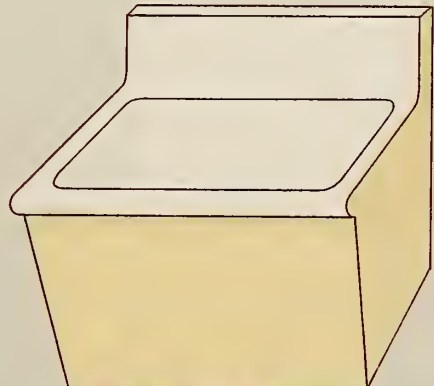
Wash Tub, No. 4,  
With 6in. Skirting at back.  
Glazed White Inside.  
White or Buff glazed outside as desired.



Outside Dimensions.

In.	In.	In.	In.	In.	In.
24	20	15	27	25	16
27	20	15	30	25	16
30	20	15			

Wash Tub, No. 3,  
With 6in. Skirting at back.  
Glazed White Inside.  
White or Buff glazed outside as desired.



Outside Dimensions.

In.	In.	In.	In.	In.	In.
24	20	15	27	25	16
27	20	15	30	25	16
30	20	15			

The Farnley Iron Company, Limited, Farnley, near Leeds.

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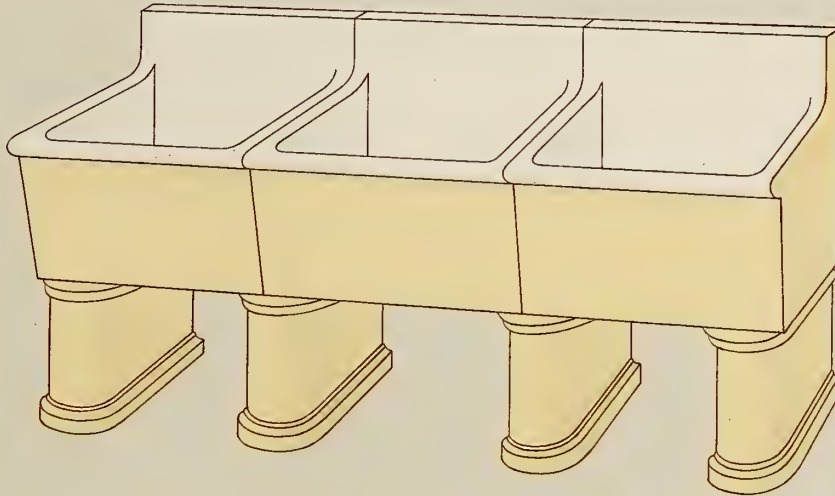
# Farnley

## Wash Tubs.

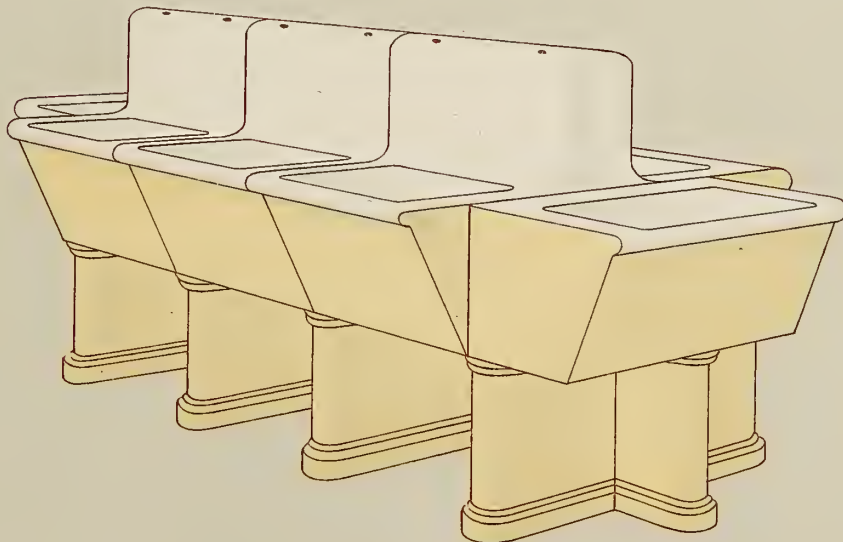
For further Particulars see Price List.

### Wash Tubs in Ranges.

For sizes of Tubs, see preceding page.



Wash Tubs, Range A.



Wash Tubs, Range B.

**The Farnley Iron Company, Limited, Farnley, near Leeds.**

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*Dépôt : Worship St. Yard, Broad St. Station, L. and N. W. Railway.*

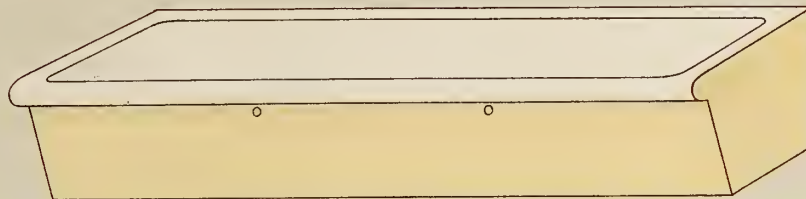


# Farnley

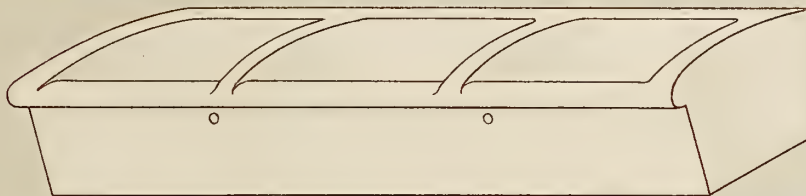
## Mangers and Troughs.

For further Particulars see Price List.

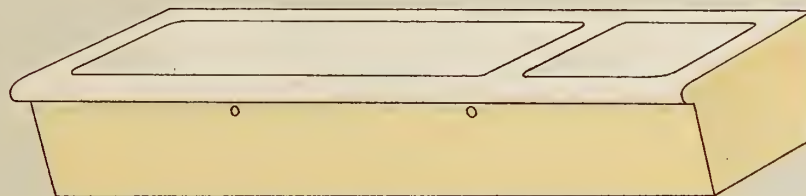
These Mangers and Troughs are made White Glazed or "Yorkshire" Brown Salt Glazed.



No. 1

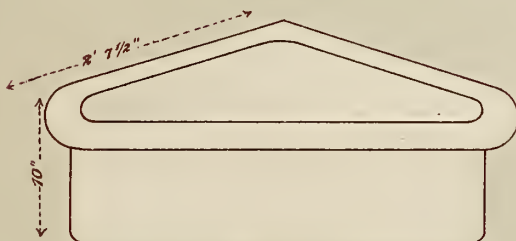


No. 2



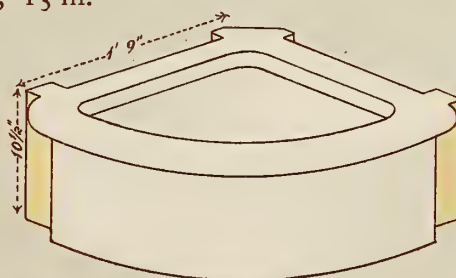
No. 3

Mangers Nos. 1, 2, and 3 are made in lengths 3 ft., and depth outside,  $10\frac{3}{4}$  in.  
Width outside, 15 in.

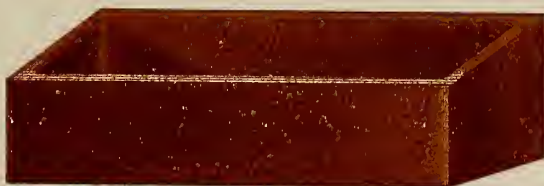


No. 1

### Corner Mangers.

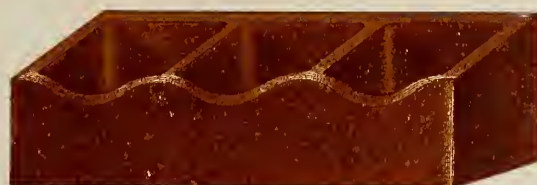


No. 2



### Cattle Trough.

No. 1 24 in. long, 14 in. wide, 14 in. high at back.  
,, 2 24 in. ,, 18 in. ,, 18 in. ,,  
,, 3 30 in. ,, 18 in. ,, 18 in. ,,



### Pig Trough.

No. 1 18 in. long, 15 in. wide, 14 in. high at back.  
,, 2 24 in. ,, 15 in. ,, 14 in. ,,  
,, 3 36 in. ,, 15 in. ,, 14 in. ,,

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Underground Lavatories at Charing Cross  
Fitted with Farnley glazed bricks and Ware —

# Farnley

## Glazed Urinals.

For further Particulars see Price List.

### No. 1001. Half-Round Urinal Back.

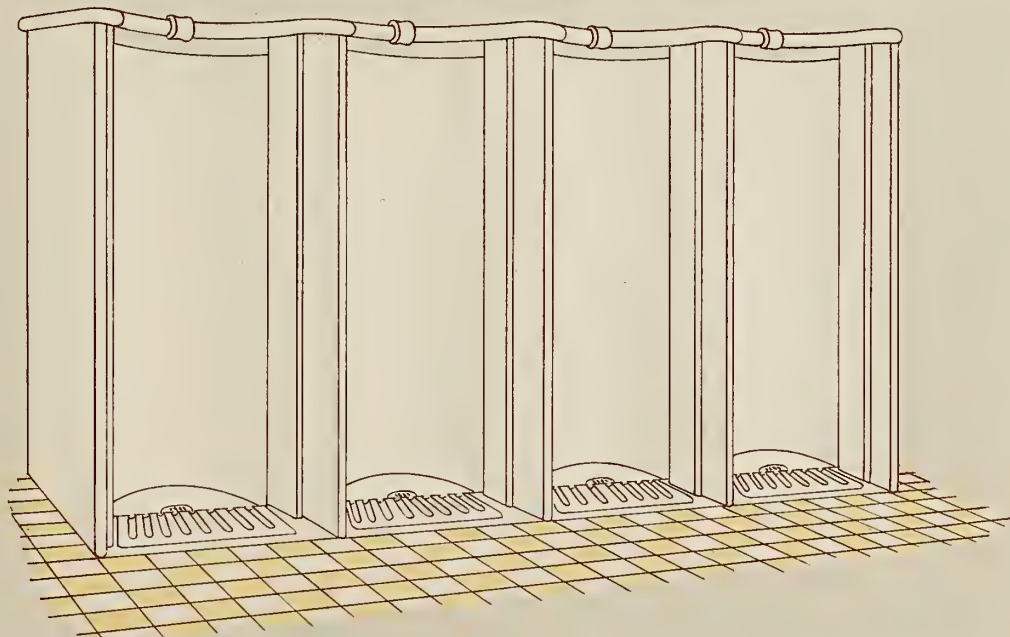
To be used with Slate Slabs,  
or with Glazed Fire-clay Facing.



Made 21 in. and 24 in. inside diameter.  
Height, 3 ft. 6 in. and 4 feet.

### Urinal, No. 1002,

Consisting of Half-Round Back as above, Top Cover, Front Pillars without Flushing Rim,  
Loose Sole with Outlet, and Fluted Sole Plate.



A Metal Sparge Pipe is required for this Urinal.

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# Farnley

## Glazed Urinals.

For further Particulars see Price List.

### White Enamelled Urinal

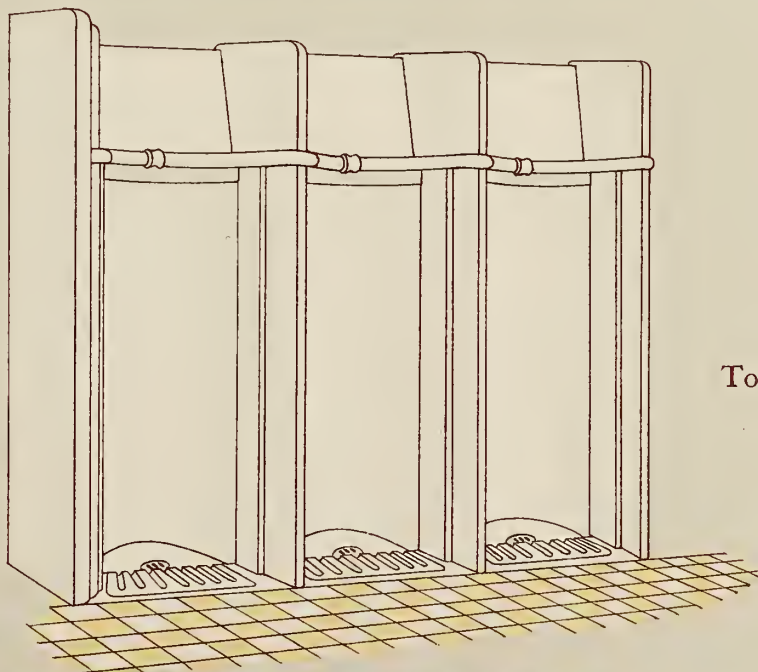
Consisting of  
Back with Flushing Rim,  
Fluted Sole-Plate,  
Moulded Pillar Facings, Corner,  
and Top Slabs.  
Dimensions given below.



Made to fit in a recess or to  
be erected independently.

Single Urinal, No. 1003.

The Pillars and Backs  
are so made that they can  
be fixed to form 2 ft. to  
2 ft. 3 in. within the Pillars.



Total Height :  
5 ft. 3 in.

Ranges of two, three, and upwards, No. 1004.

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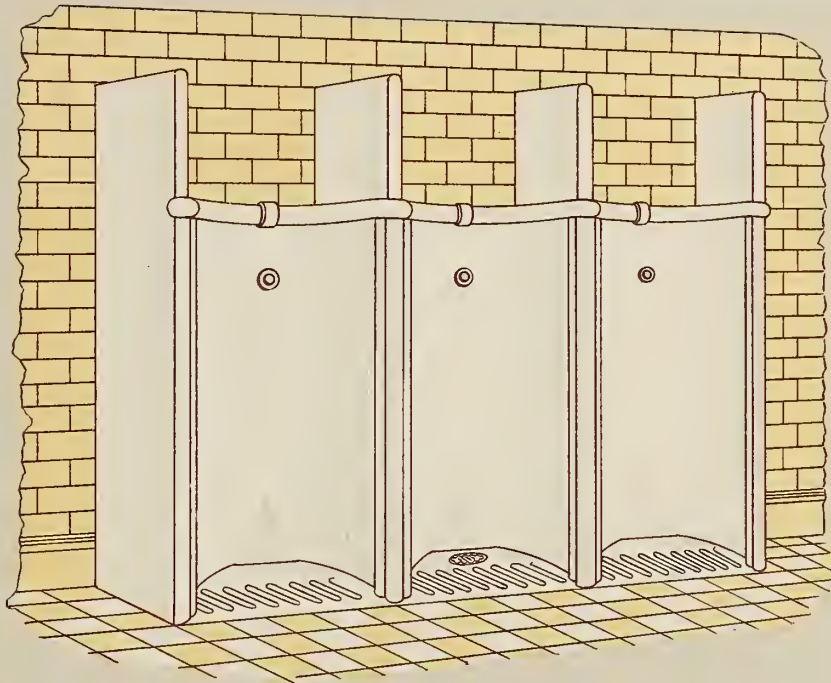




# Farnley

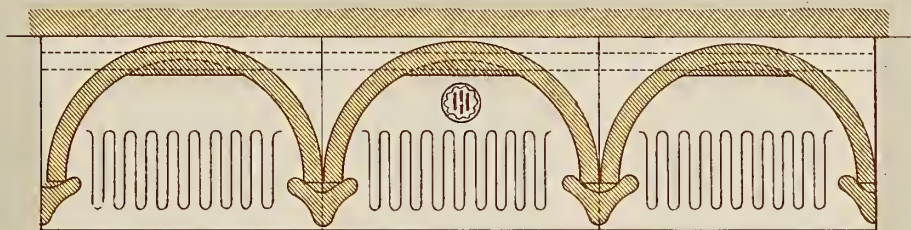
## Glazed Urinals.

For further Particulars see Price List.



Urinal, No. 1005.

This Urinal is intended to be erected against a Glazed Brick Wall, and consists of a Half-Round Back, Top Cover, Continuous Channel, Front Pillars, and Sole Plate. The Half-Round Back is sloped forward and brought to straight at the bottom, so as to deliver into the Continuous Channel. For Flushing, either a Rose, as shewn on drawing, or a Sparge Pipe may be used.



Plan at Ground.

Made in White, Buff, or Brown Salt Glaze.

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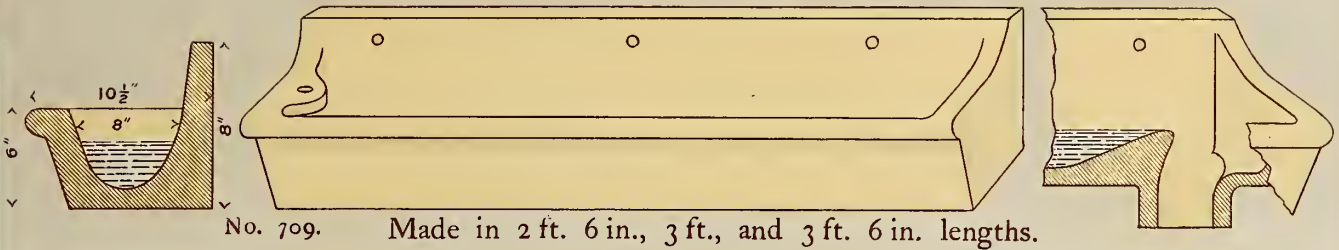
# Farnley

## Urinal Channels.

For further Particulars see Price List.

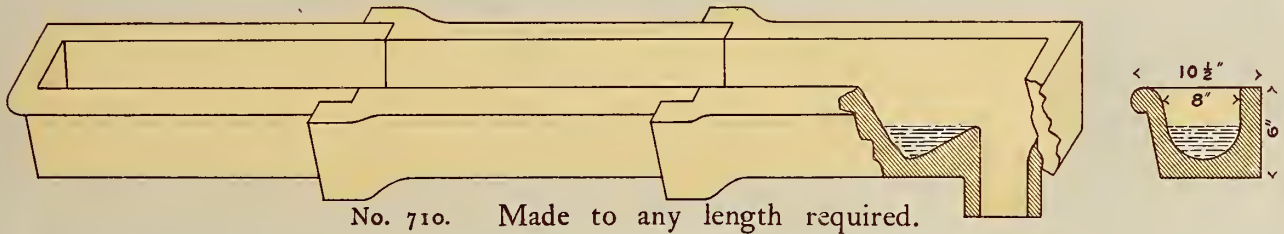
### Trough Urinal, in one piece.

In White, Buff, and Brown Salt Glaze.



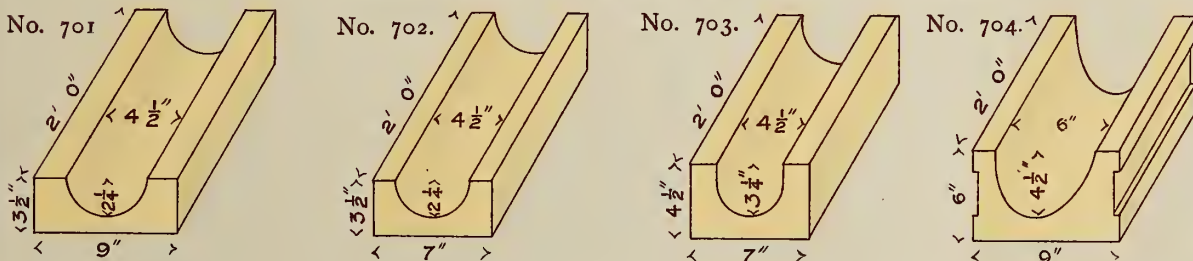
### Continuous Trough Urinal.

In White, Buff, and Brown Salt Glaze.



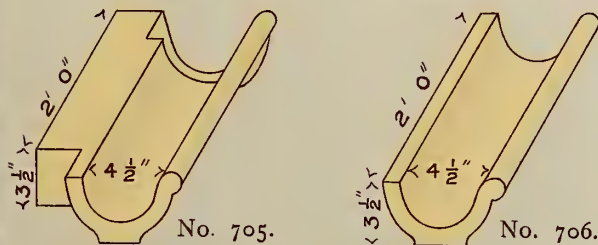
### Floor Channels for Urinals,

In White, Buff, or "Yorkshire" Brown Salt Glazed.



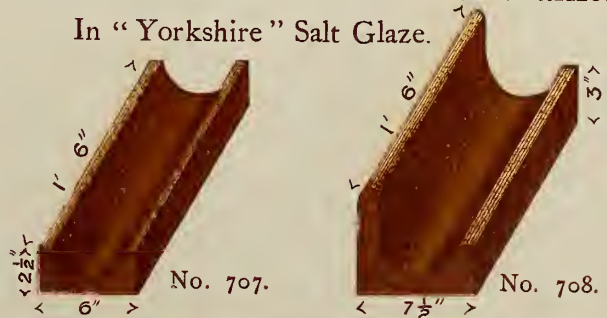
### Channels for Lavatory Waste.

In White, Buff, or "Yorkshire" Salt Glaze.



### Channels for Public Walks.

In "Yorkshire" Salt Glaze.



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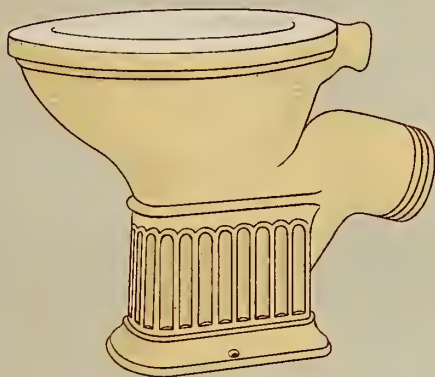


# Farnley

## Closets.

For further Particulars see Price List.

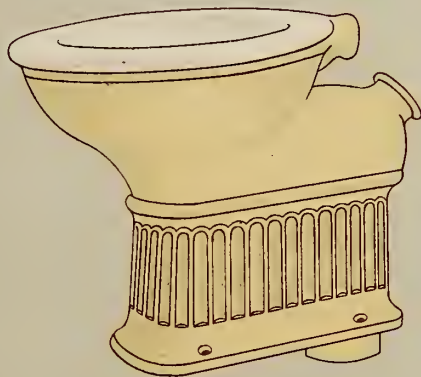
The Furia P Trap.



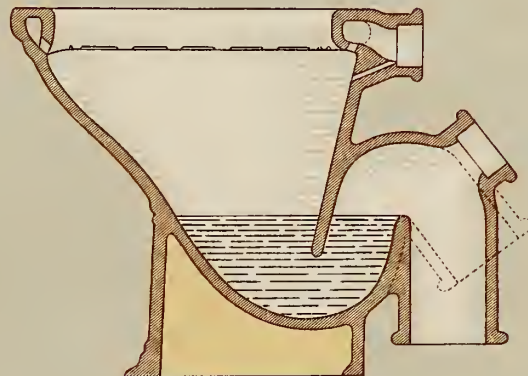
The Furia S Trap.  
London County Council Pattern.



The Furia Ordinary S Trap.



Section.



The above three designs are supplied either—  
White Glazed inside and Buff Glazed outside.  
White Glazed inside and outside.  
Ivory    „    „    „    „

**The Farnley Iron Company, Limited, Farnley, near Leeds.**

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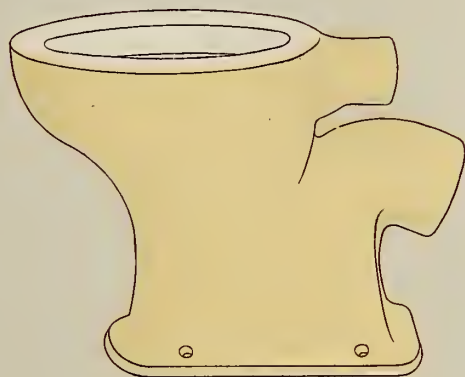
# Farnley

## Closets.

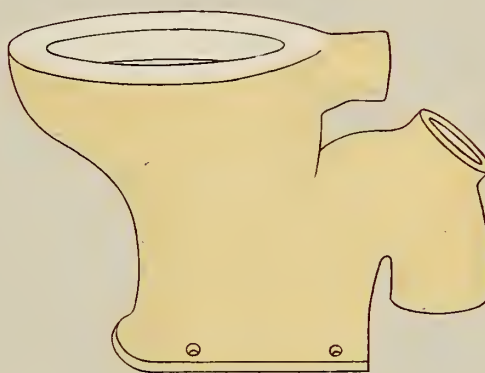
For further Particulars see Price List.

These Closets are made Extra Thick and Strong, and are very suitable for Hospitals, Asylums, and Prisons.

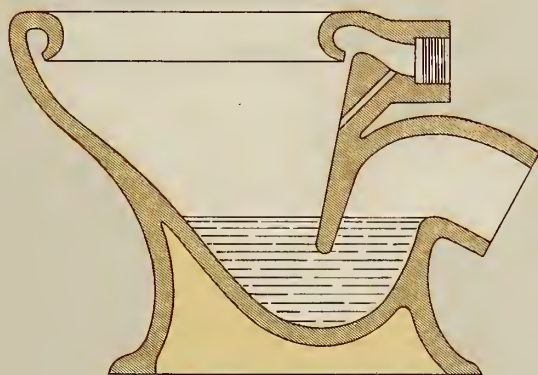
The Massif P Trap.



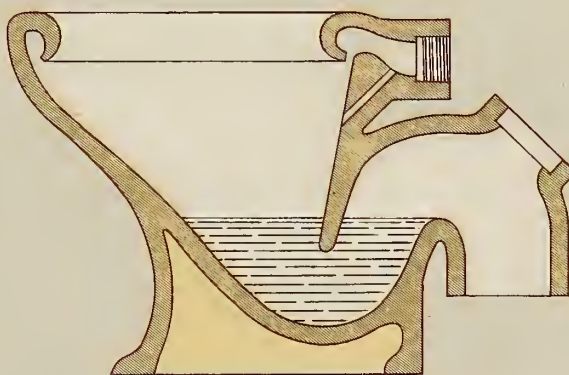
The Massif S Trap.



Section.



Section.



The above designs are supplied either—  
 White Glazed inside and Buff Glazed outside.  
 White Glazed inside and outside.  
 Ivory    „    „    „    „

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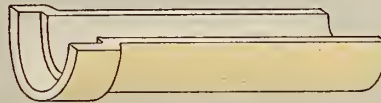
# Farnley

## Glazed Channels.

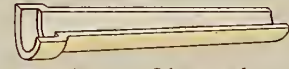
For further Particulars see Price List.



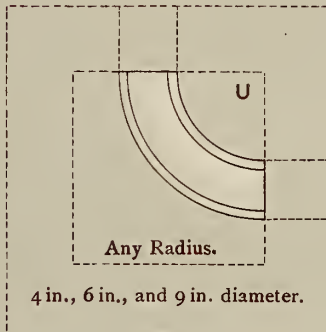
**Taper Bends.**  
6 in. to 4 in.      9 in. to 6 in.



**Channel Pipes.**  
4 in. 6 in. 9 in. 12 in.  
With Sockets,



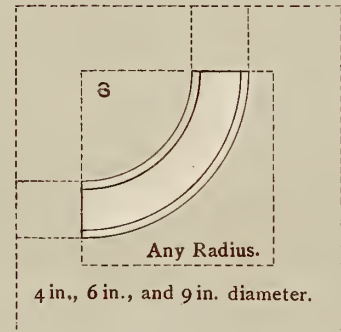
**Taper Channels.**  
6 in. to 4 in.      9 in. to 6 in.      2 ft. long.



**Any Radius.**  
4 in., 6 in., and 9 in. diameter.

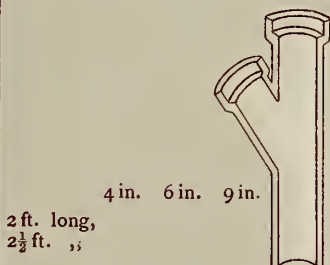


**Junction Bends.**  
4 in.      6 in.



**Any Radius.**  
4 in., 6 in., and 9 in. diameter.

**Channel Junction  
(Oblique).**



4 in. 6 in. 9 in.  
2 ft. long,  
2½ ft. „

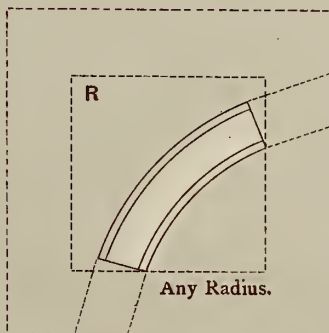
**Channel Junction  
(Curve).**



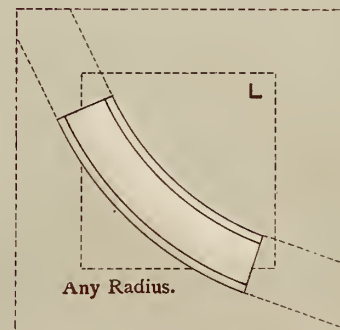
4 in. 6 in. 9 in.  
2 ft. long,  
2½ ft. „

These Channels and Bends, which are Glazed White inside, are used for connecting the Outlets of Branch Drains to a Central Channel. Also used in Manholes and Inspection Chambers.

Any other Shapes made to order.



**Any Radius.**  
4 in., 6 in., and 9 in. diameter.



**Any Radius.**  
4 in., 6 in., and 9 in. diameter.

Salt Glazed Bricks, specially adapted for side walls of Manholes, always in stock.

**The Farnley Iron Company, Limited, Farnley, near Leeds.**

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Depôt: Worship St. Yard, Broad St. Station, L. and N. W. Railway.



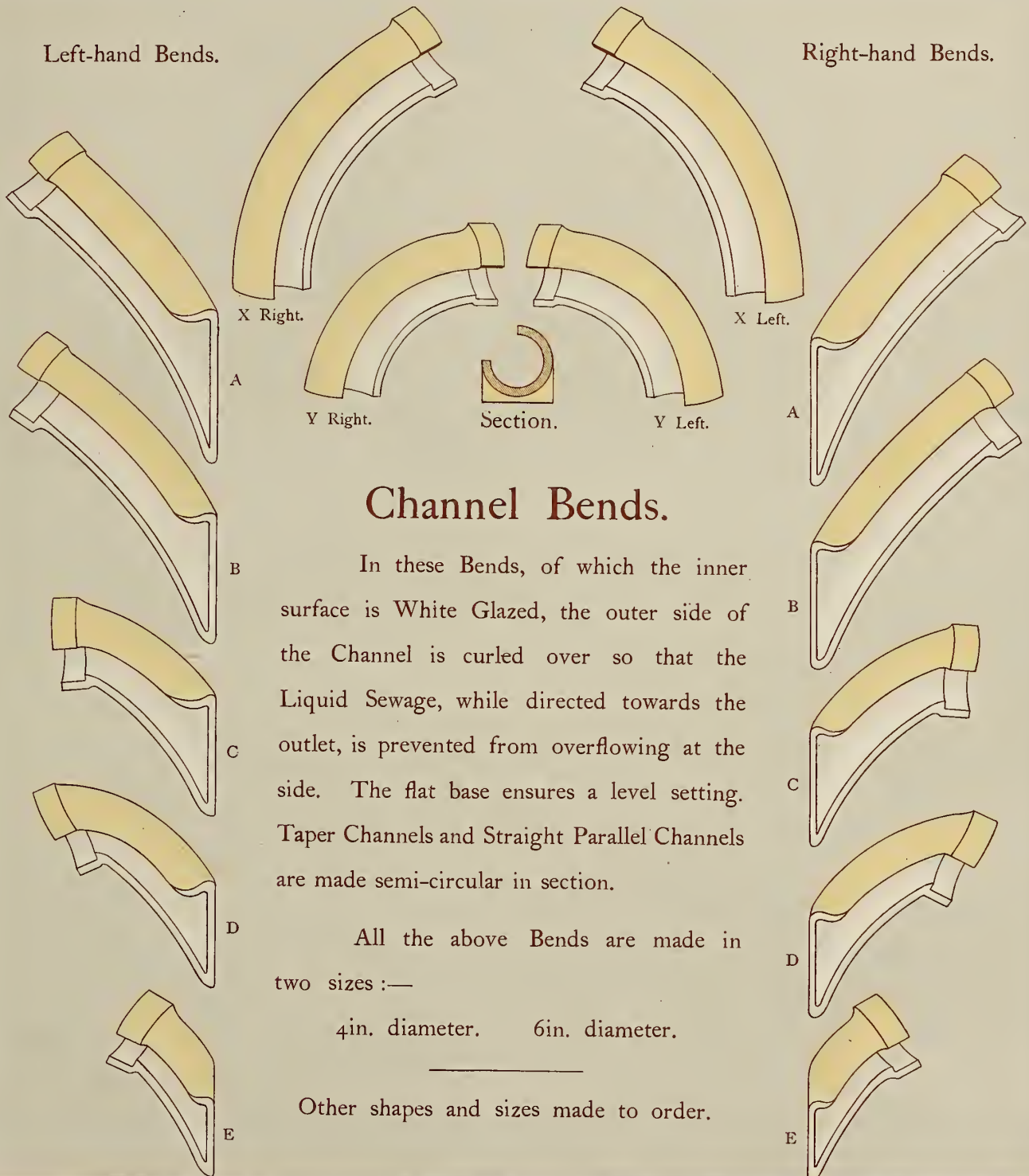
# Farnley

## Channel Bends.

For further Particulars see Price List.

Left-hand Bends.

Right-hand Bends.



## Channel Bends.

In these Bends, of which the inner surface is White Glazed, the outer side of the Channel is curled over so that the Liquid Sewage, while directed towards the outlet, is prevented from overflowing at the side. The flat base ensures a level setting. Taper Channels and Straight Parallel Channels are made semi-circular in section.

All the above Bends are made in two sizes :—

4in. diameter.      6in. diameter.

Other shapes and sizes made to order.

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# Farnley

## Drain Pipes.

For further Particulars see Price List.

Drain Pipes are made from 2in. diameter up to 24in. diameter, and in lengths of 2 ft. to 3 ft.

Supplied in Salt Glazed as shewn, or unglazed Buff Ware.



Straight Pipe.



Half-Socketed Pipe.



Square Junction



Curve Junction.



Square Double Junction.



Double Oblique Junction.



Y Junction.



Oblique Junction.



Quick Bend.



Medium Bend.



Slow Bend.



Taper Pipe.



Running Syphon Trap.



Running Syphon Trap, with  
Inspection Eye.



Disconnecting Trap.



P Trap.



P Trap, with Inlet.



P Trap, with  
Inspection Eye.



S Trap.

**The Farnley Iron Company, Limited, Farnley, near Leeds.**

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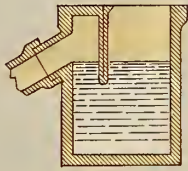
Depôt: Worship St. Yard, Broad St. Station, L. and N. W. Railway.



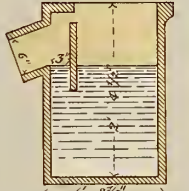
# Farnley

## Street Gullies.

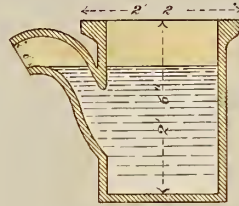
For further Particulars see Price List.



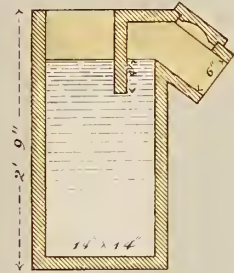
Alexander's.



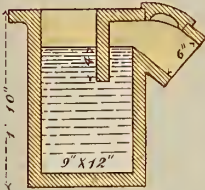
Leeds Gully.



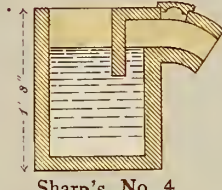
Ordinary Gully.



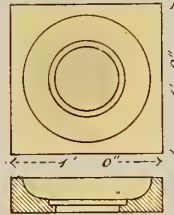
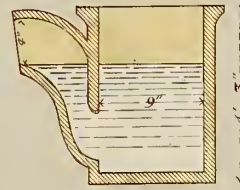
Sharp's. No. 1.



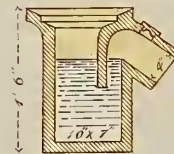
Sharp's, No. 2.



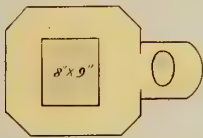
Sharp's. No. 4



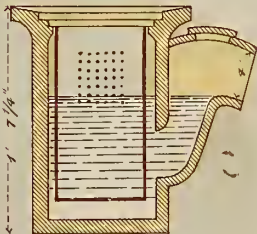
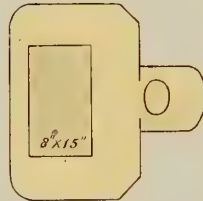
Gully.



Sharp's. No. 3.



Dish Stone.  
18in. × 18in.  
16in. × 16in.  
14in. × 14in.  
12in. × 12in.  
9in. × 9in.



Nos. 2 and 3.



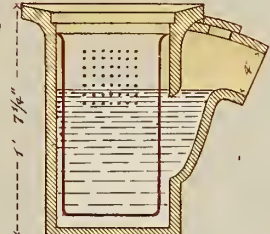
Cleanser.

### DUPLEX TRAPS & CLEANSERS.

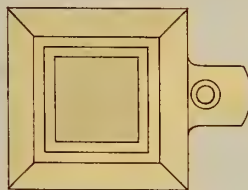
This Trap is specially constructed to prevent the stoppage of house drains from the accumulation of grease, hair, and sweepings which will, despite all care, find their way into the sinks, and, unless intercepted, into the drains. The "cesspool" can be conveniently and expeditiously cleared at any time by simply lifting out the Cleanser.



Cleanser.

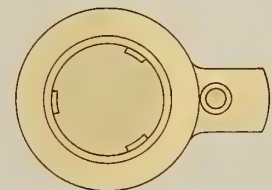


No. 1.



Square Trap and Cleanser.

- No. 1. Circular Trap, 19in. deep, 9in. diameter. Cleanser, 15in. deep, 7½in. diameter.  
No. 2. Square Trap, 19in. deep, 9in. square. Cleanser, 15in. deep, 7½in. square.  
No. 3. Square Trap, 23in. deep, 9in. square. Cleanser, 15in. deep, 7½in. square.



Round Trap and Cleanser.

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# Farnley

## Chimney Pots.

For further Particulars see Price List.

These Chimney Pots can be supplied Salt Glazed as shewn below, or as unglazed Buff Ware.



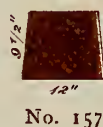
No. 135



No. 3 B



No. 2



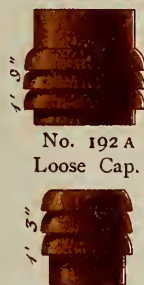
No. 157



No. 18



No. 18 B



No. 192 A  
Loose Cap.



No. 193 A  
Loose Cap.



No. 193



No. 24 B



No. 68 B



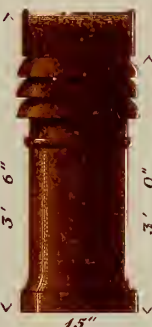
No. 69 B



No. 27 B



No. 26



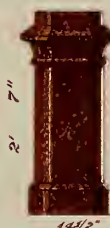
No. 192



No. 186



No. 186 B



No. 69



No. 204

These Pots are an effectual cure  
for Smoky Chimneys.

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# Farnley

## Edgings, Gratings, Tiles.

For further Particulars see Price List

### Garden Edging.



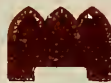
< 9" >  
No. 1.



< 9" >  
No. 2.



< 9" >  
No. 3.



< 9" >  
No. 4.



< 9" >  
No. 5.



< 9" >  
No. 6.

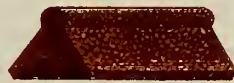
### Wall Coping.



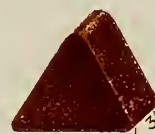
< 9 1/2" x 1' 6" >  
No. 1.



< 9 1/2" x 1' 6" >  
No. 2.

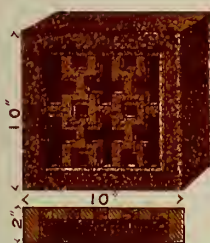


< 9 1/2" x 1' 6" >  
No. 3.



< 9 1/2" >  
No. 4.

### Air Grates.



No. 1.



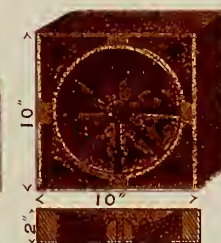
No. 2.



No. 3.

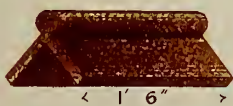


No. 4.



No. 5.

### Ridge Tiles.

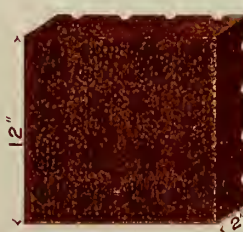


< 1' 6" >  
No. 1.



< 1' 6" >  
No. 2.

### Drying Floor Tile.

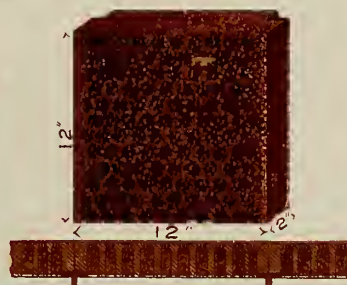


12" x 12"  
With Drainage.



12" x 12"  
Ordinary Pattern.

### Malt Kiln Tiles.



12" x 12"  
Farnley Regd. Pattern.

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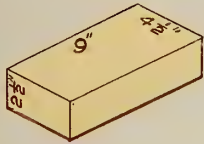
Fire Brick Works and Kiln W. K. R. junr

# Farnley

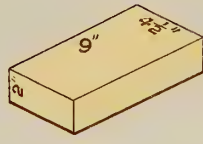
## Fire Bricks.

For further Particulars see Price List.

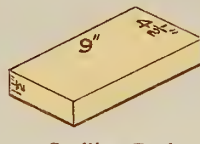
### Ordinary Squares.



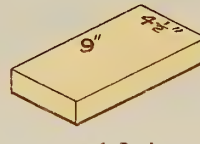
Square.



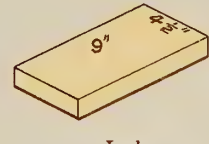
Testament.



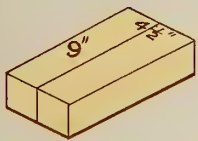
Spelling Book.



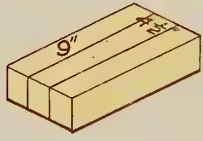
1 1/4 Inch.



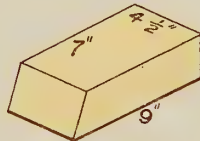
1 Inch



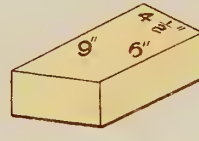
One-cut.



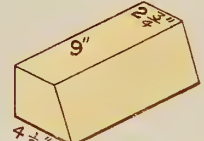
Two-cut.



Bevel End Gathering.



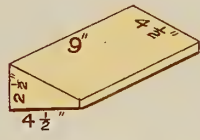
Bevel Edge.



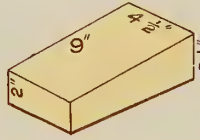
Splayed Side.



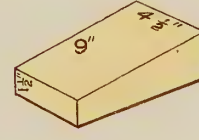
Bull Nose.



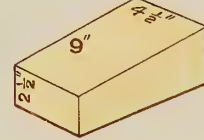
Feather Edge.



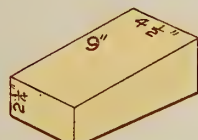
End Arch.



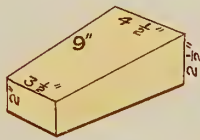
End Arch.



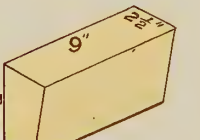
End Arch.



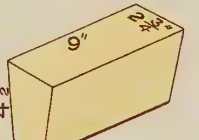
End Arch.



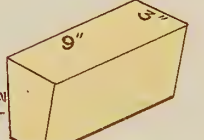
Arch and Compass.



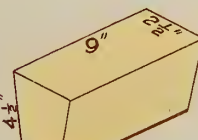
Side Arch.



Side Arch.



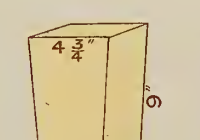
Side Arch.



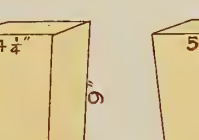
Side Arch.



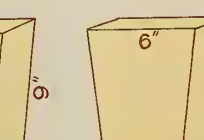
Half-Moon.



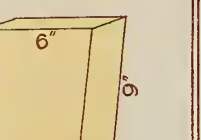
Compass.



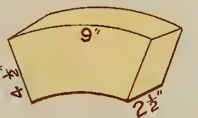
Compass.



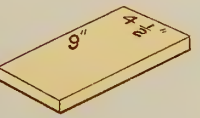
Compass.



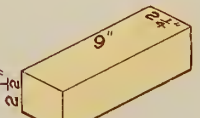
Compass.



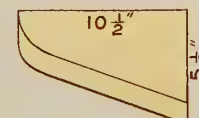
Circular.



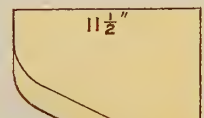
1/2 Inch.



Soap.



Small Jamb.



Large Jamb.

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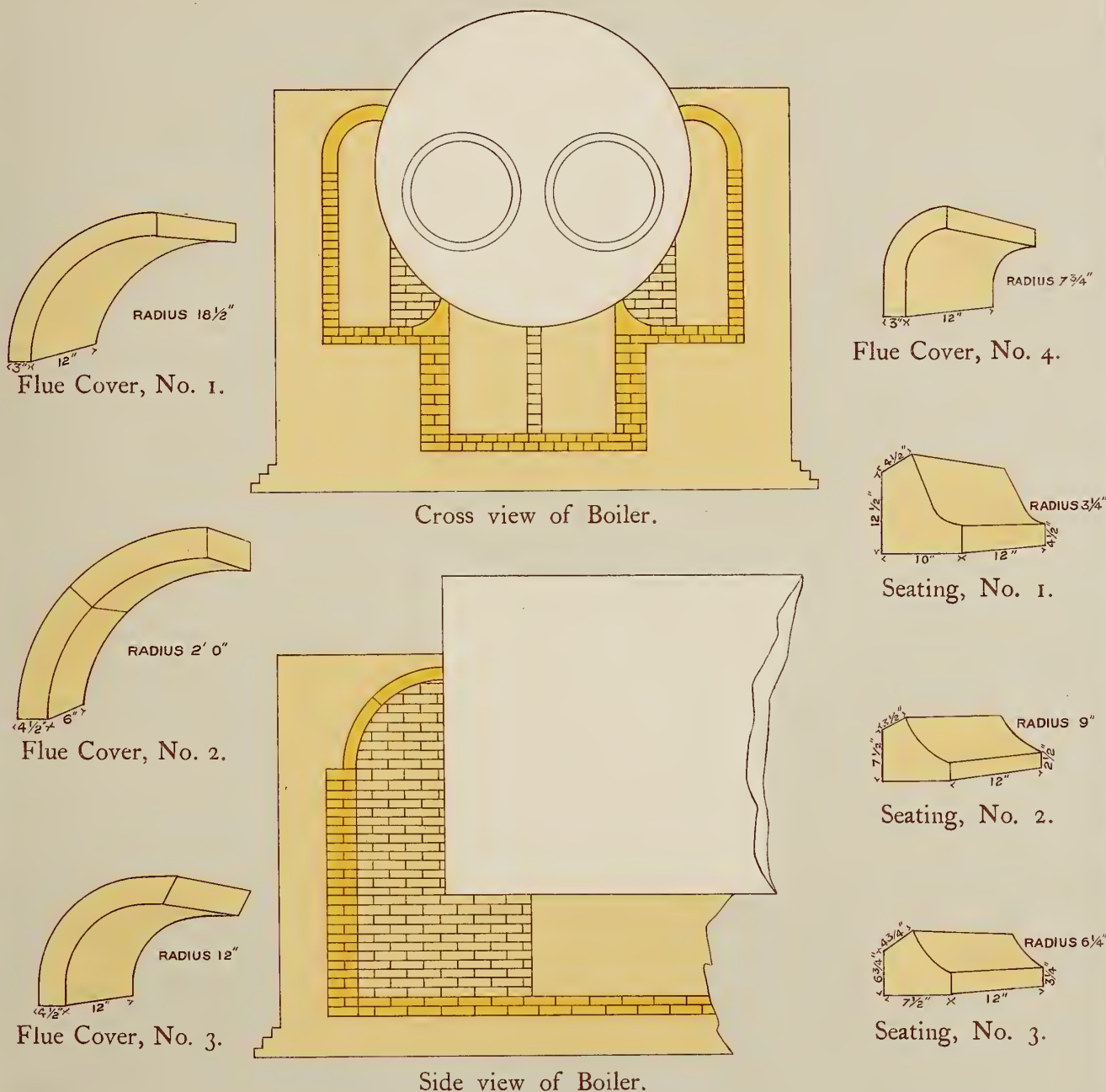


# Farnley

## Boiler Seatings.

For further Particulars see Price List.

The Patterns shewn below are those usually kept in stock, other sizes can be made to order.



For Fire-Bricks, see page 101.

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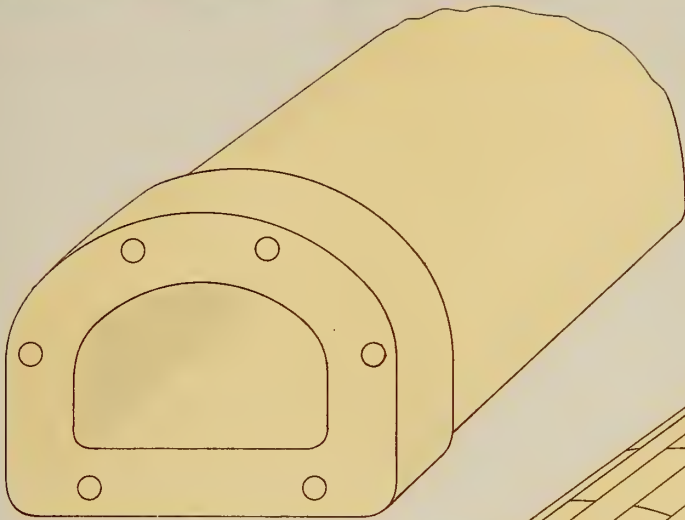




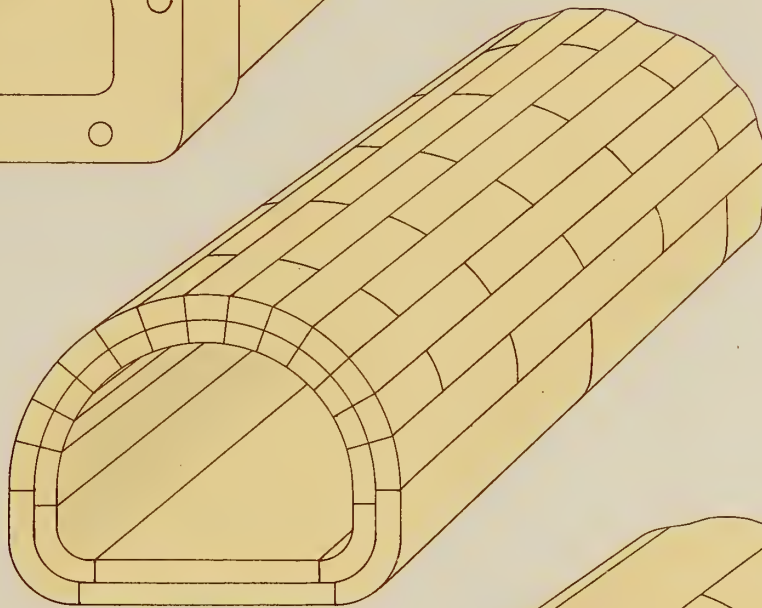
# Farnley

## Gas Retorts.

For further Particulars see Price List.

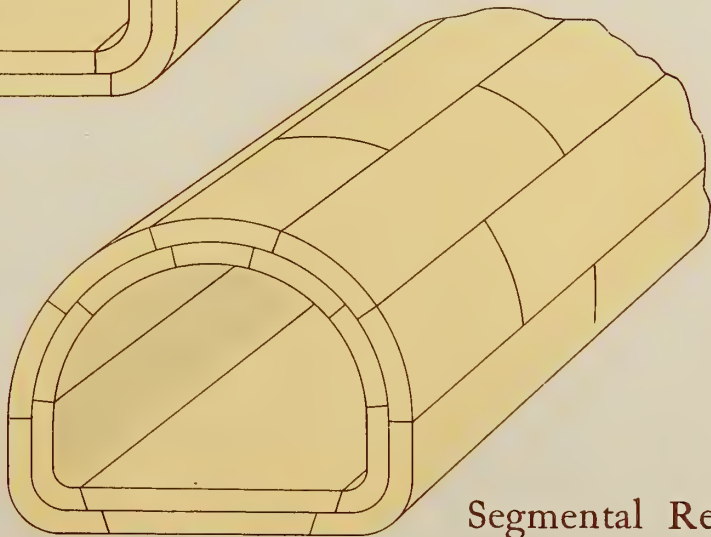


Retort. D or Oval.



Brick Retort.

These Retorts, made of Farnley Fireclay, can be made of any size to suit requirements.



Segmental Retort.

For Retort Blocks and Settings, see page 107.

**The Farnley Iron Company, Limited, Farnley, near Leeds.**

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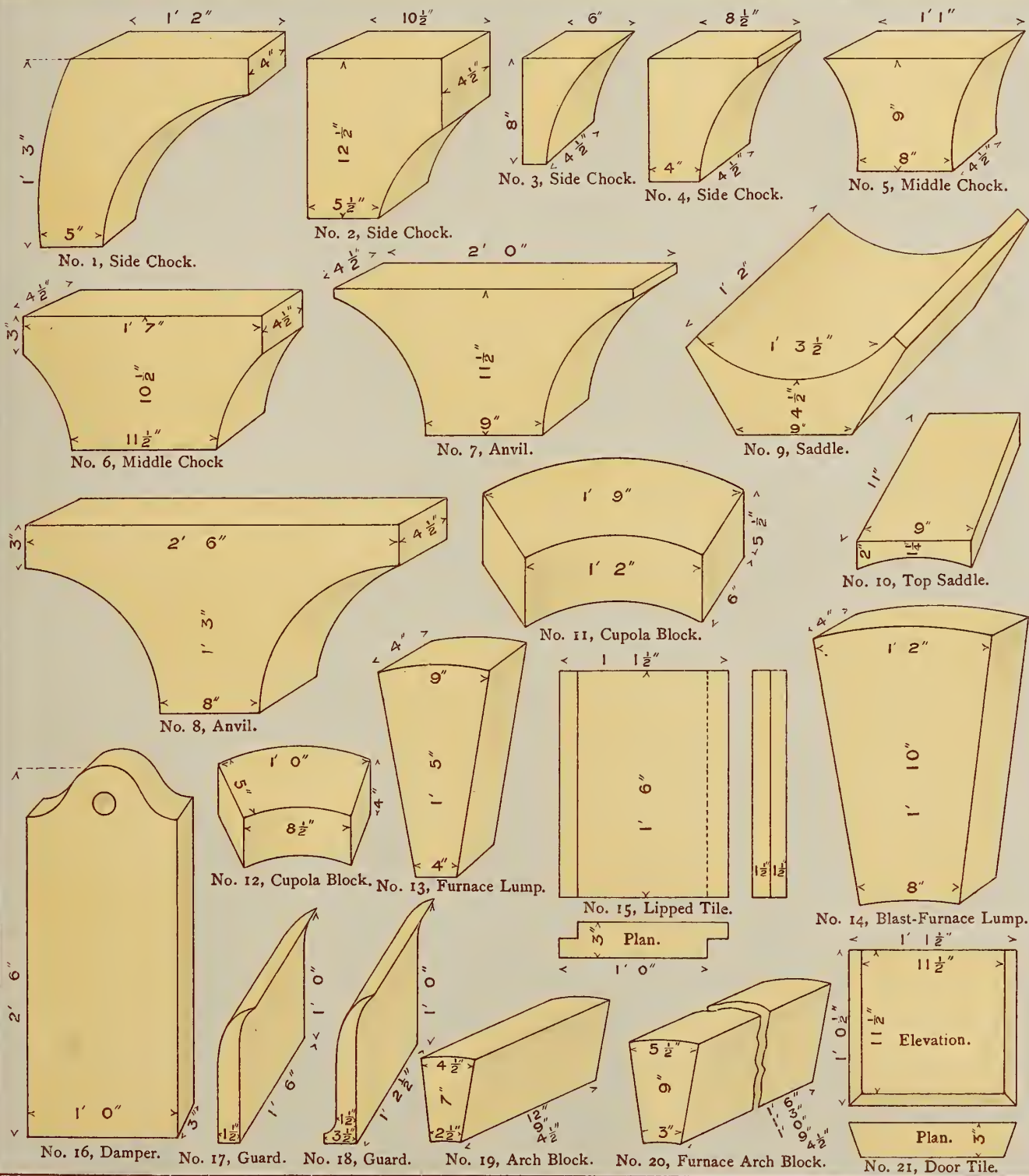
Depôt : Worship St. Yard, Broad St. Station, L. and N. W. Railway.



# Farnley

## Retort Blocks.

For further Particulars see Price List.



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Dépôt: Worship St. Yard, Broad St. Station, L. and N. W. Railway.







FARNLEY COLD-BLAST FURNACES  
AND REFINERIES.

# Farnley

## Best Yorkshire Iron.

---

**A**LTHOUGH the purpose of the foregoing pages in this catalogue has been to describe the **Fire-clay** manufactures of the Farnley Iron Company, the following brief description may be given of the original business of manufacturing **Iron** which was commenced in 1844 and is still carried on.

The Iron Ore and Coal found on the Farnley Estate are of the well-known kinds that have been used in the Leeds district, since the beginning of the century, for making Best Yorkshire Iron, and as the Mines are adjacent to the Works the whole operation of manufacture—from the getting of the ore to the finished plate or bar, or forging—can be conveniently inspected.

**Cold-blast** smelting furnaces, which in Great Britain have long been superseded by large hot-blast furnaces for producing cheap Pig Iron in large quantities, are still in operation at Farnley, where **only cold-blast** Iron is made—there being no appliances for the manufacture of any other kind. The Pig Iron so produced is of such a quality as to command a price more than double that of the best Scotch or hematite Pig Iron. The Smelting of the ore; the Refining of the Cold-blast pig-iron by a second melting in open fires; and the subsequent puddling—are all carried out by special coal, known in the district as “better bed,” and which is remarkably pure and free from sulphur.

## The Best Iron is the Cheapest.

The price of the very best Iron made in Great Britain or in the world, namely, the FARNLEY brand of "Best Yorkshire" is more than double the price of good ordinary Staffordshire Iron. But notwithstanding this high price, Best Yorkshire Iron is preferred for all important purposes, particularly by the Locomotive Engineers of Railways and by the Engineers of Mines. Farnley Iron is regularly used in Great Britain by all the leading railways, including the London and North Western, Midland, Great Northern, Great Eastern, Great Central (M. S. & L.), North Eastern, Caledonian, and North British. The Farnley Iron is used also by the principal railways in India, Australia, Japan, and wherever in the Colonies and elsewhere the maintenance of machinery is under the control of British Engineers. In countries where the Iron has to be imported, the economy obtained by using the very best Iron is much greater than in England. In regard to this, the attention of Railway engineers, Mining engineers and others is directed to the following remarks :—

**Plates.**—Best Yorkshire Iron Plates are more enduring against the action of fire than ordinary Iron or Steel ; are less liable to deteriorate under alternations between heat and cold ; and especially will resist longer the corrosive action of hard or impure water, which rapidly penetrates and destroys steel plates. Where, during the life of the boiler, patching or mending may become necessary, such repairs may be more easily and safely effected in iron than in steel boilers. If cheapness in first cost is a main consideration steel plates are used, but for locomotives and other multitubular boilers, where certainty of quality and durability are important, then Farnley Iron is preferable as really the most economical, notwithstanding its high first cost.

**Bars.**—The certainty of quality and the ductility of Farnley Bar Iron render it best for welding and smithing. The blacksmith's work is not only more certain but is easier with such Iron, and there is less risk of spoiling the forgings. Farnley Bar Iron is used for the more important parts of steam engines and machines ; for the shackles and draw-gear of Locomotives and rolling stock ; in and about Mines for pit cages and their suspending gear ; and wherever severe shocks have to be endured and life is at stake. Steel is quite unsuitable for these purposes—its homogeneity, which is valuable in many cases, making it liable to sudden fractures, from which high-quality fibrous Iron is free. Mild Steel is sometimes sold as Iron, especially in Germany, but it has not been puddled and is not fibrous. Engineers are warned against it. The peculiar qualities of the Farnley Iron will be seen by the tests here described.



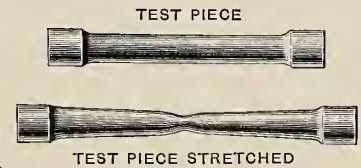
**Rivets.**—Farnley Iron Rivets are used not only for iron boilers, but for steel boilers and structures, the certainty of quality and endurance rendering them in the opinion of many engineers much preferable to steel. The Farnley Iron Company have a complete rivet-making plant, and supply rivets branded on the head FARNLEY, FA, or F, according to the size and space available. Prices on application.



## Quality of Farnley Iron.



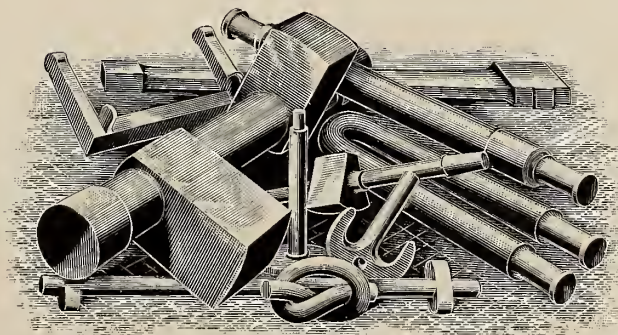
The quality of Iron is to a large extent ascertainable by the blacksmith when forging and welding it, but machine tests shew with precision the combination of strength, toughness and ductility which has given Best Yorkshire Iron the highest place during the last fifty years. Farnley Rolled Iron will endure from 23 to 25 tons strain per square inch of sectional area before fracture; if these strains be obtained from ordinary Iron, the Iron is necessarily hard and brittle. Farnley Iron, on the contrary, will stretch cold from  $1\frac{3}{4}$  inches to  $2\frac{1}{8}$  inches in a length of 6 inches before fracture, the ductility being shewn not only by this elongation, but by the reduction of sectional area to one half (from 40 to 55 per cent.) of the original before the fracture takes place.



Address—

The Farnley Iron Company, Limited, Leeds, England.

LEEDS, 1898.







ENTRANCE TO FARNLEY OFFICES.

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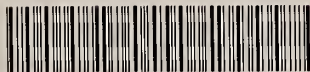
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